

Invacare® Kite Series



en Power Wheelchair
Service Manual



DEALER: Keep this manual.
The procedures in this manual MUST be performed by a qualified technician.



Yes, you can.®

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1 General

1.1 Introduction

This document contains important information about assembly, adjustment and advanced maintenance of the product. To ensure safety when handling the product, read this document and the user manual carefully and follow the safety instructions.

Find the user manual on Invacare's website or contact your Invacare representative. See addresses at the end of this document.

Invacare reserves the right to alter product specifications without further notice.

Before reading this document, make sure you have the latest version. You find the latest version as a PDF on the Invacare website.

For pre-sale and user information, see the user manual.

For more information about the product, for example product safety notices and product recalls, contact your Invacare representative. See addresses at the end of this document.

1.2 About This Manual

- This manual refers to configurations with Modulite seat system. Older specifications have been described in revision 9 of this service manual.
- For seat systems, refer to the corresponding manual.
- For Shark, DX, DX2, VR 2, R-Net, refer to revision 9 of this service manual.
- For LiNX controls, refer to LiNX service manual.

1.3 General Information

- Service and maintenance work must be carried out taking this service manual into account.
- It is imperative that you observe safety information.
- Information about operation or about general maintenance and care work on the mobility device should be taken from service manual.
- You can find information about ordering spare parts in the spare parts catalogue.
- Spare parts must match original Invacare parts. Only use spare parts which have been approved by Invacare.
- We reserve the right to make any alterations on the grounds of technical improvements.
- For more information about the product, for example product safety notices and product recalls, contact your local Invacare representative. For address and website see back page of this manual.
- The mobility device may only be maintained and overhauled by qualified personnel.

- The minimum requirement for service technicians is suitable training, such as in the cycle or orthopedic mechanics fields, or sufficiently long-term job experience.
 - Experience in the use of electrical measuring equipment (multimeters) is also a requirement.
 - Special Invacare training is recommended.
- Alterations to the mobility device which occur as a result of incorrectly or improperly executed maintenance or overhaul work lead to the exclusion of all liability on the side of Invacare.
- If you have any problems or questions contact your provider.

1.4 Notes on Shipping

- If the mobility device has to be shipped back to the manufacturer for major repairs, you should always use the original packaging for transport.
- Please attach a precise description of the fault.

1.5 Symbols in This Manual

In this manual, hazard statements are indicated by symbols. The symbols are accompanied by a signal word that indicates the severity of the risk.



WARNING

Indicates a hazardous situation that could result in serious injury or death if it is not avoided.



CAUTION

Indicates a hazardous situation that could result in minor or slight injury if it is not avoided.



IMPORTANT

Indicates a hazardous situation that could result in damage to property if it is not avoided.



Gives useful tips, recommendations and information for efficient, trouble-free use.



This product complies with Directive 93/42/EEC concerning medical devices. The launch date of this product is stated in the CE declaration of conformity.



This symbol identifies a list of various tools, components and items which you will need in order to carry out certain work.

1.6 Images in This Manual

The detailed images in this manual are given marks to identify various components. Component marks in text and operational instructions always relate to the image directly above.

2 Safety

2.1 Safety and Fitting Instructions

These safety instructions are intended to prevent accidents at work, and it is imperative that they are observed.

Before any inspection or repair work

- Read and observe this repair manual and the associated user manual.
- Observe the minimum requirements for carrying out the work (see 1.3 General Information, page 4).

Personal Safety Equipment

Safety shoes

The mobility device, and some of its components, are very heavy. These parts can result in injuries to the feet if they are allowed to drop.

- Wear standardized safety shoes during all work.

Eye protection

It is possible that battery acid can be discharged when working on defective batteries or when handling batteries improperly.

- Always wear eye protection when working on any defective or possibly defective batteries.

Safety gloves

It is possible that battery acid can be discharged when working on defective batteries or when handling batteries improperly.

- Always wear acid-proof safety gloves when working on any defective or possibly defective batteries.

General Safety Information and Information About Fitting / Removal



DANGER!

Risk of Death, Serious Injury, or Damage

Lighted cigarettes dropped onto an upholstered seating system can cause a fire resulting in death, serious injury, or damage. Mobility device occupants are at particular risk of death or serious injury from these fires and resulting fumes because they may not have the ability to move away from the mobility device.

- DO NOT smoke while using this mobility device.



WARNING!

Risk of Serious Injury or Damage

Storing or using the mobility device near open flame or combustible products can result in serious injury or damage.

- Avoid storing or using the mobility device near open flame or combustible products.



CAUTION!

Risk of crushing

Various components such as the drive unit, batteries, seat etc are very heavy. This results in injury hazards to your hands.

- Note the high weight of some components. This applies especially to the removal of drive units, batteries and the seat.



CAUTION!

Injury hazard if the mobility device starts moving unintentionally during repair work

- Switch the power supply off (ON/OFF key).
- Engage the drive.
- Before lifting up, secure the mobility device by using chocks to block the wheels.



CAUTION!

Fire and burn hazard due to electrical short-circuit

- The mobility device must be completely switched off before removal of voltage-carrying components! To do this, remove the batteries.
- Avoid short-circuiting the contacts when carrying out measurements on voltage-carrying components.



CAUTION!

Risk of burns from hot surfaces on the motor

- Allow the motors to cool down before commencing work on them.



CAUTION!

Injury hazard and risk of damage to mobility device due to improper or incomplete maintenance work

- Use only undamaged tools in good condition.
- Some moving parts are mounted in sockets with PTFE coating (Teflon™). Never grease these sockets!
- Never use "normal" nuts instead of self-locking nuts.
- Always use correctly-dimensioned washers and spacers.
- When reassembling, always replace any cable ties which were cut during dismantling.
- After completing your work / before renewed start-up of the mobility device, check all connections for tight fitting.
- After completing your work / before renewed start-up of the mobility device, check all parts for correct locking.
- Only operate the mobility device with the approved tyre pressures (see technical data).
- Check all electrical components for correct function. Note that incorrect polarity can result in damage to the electronics.
- Always carry out a trial run at the end of your work.



CAUTION!

Risk of injury and damage to property, if the maximum speed reduction on a wheelchair with a lifter does not function correctly

The wheelchair's control unit must reduce the maximum possible speed as soon as the lifter is raised.

- Test the maximum speed reduction for correct function after any maintenance work or modifications to the wheelchair.



CAUTION!

Any changes to the drive program can affect the driving characteristics and the tipping stability of the mobility device

- Changes to the drive program may only be carried out by trained Invacare providers.
- Invacare supplies all mobility devices with a standard drive program ex-works. Invacare can only give a warranty for safe mobility device driving behavior - especially tipping stability - for this standard drive program.



Mark all current settings for the mobility device (seat, armrests, backrest etc.), and the associated cable connecting plugs, before dismantling. This makes reassembly easier. All plugs are fitted with Mechanical locks which prevent release of the connecting plugs during operation. To release the connecting plugs the safety devices must be pressed in. When reassembling ensure that these safety devices are correctly engaged.

3 Testing

3.1 Testing Motor



- Digital multimeter with resistance measurement

1. Use remote to identify which motor is possibly defective.
2. Switch controls OFF on remote.
3. Remove rear shroud. See 6.8 *Shrouds*, page 28.
4. Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
- 5.

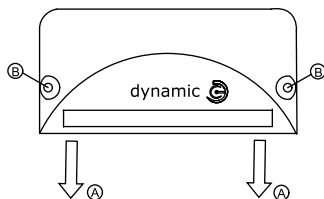


Fig. 3-1

Disconnect motor plug **A** of motor to be tested from power module.

6.

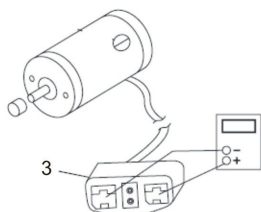


Fig. 3-2

Connect digital multimeter to motor plug contacts (3) and measure resistance between contacts.



A resistance of between 0.5 and 5 ohms indicates a motor ready for operation. A resistance of between 15 ohms and infinity indicates a defective motor. High resistances are normally caused by bad connections or worn carbon brushes.

3.2 Testing Motor Brake



This test should only be carried out on mobility devices with conventional motor/transmission units.



CAUTION!

Material damage can be caused to power module due to shorts in the electro-mechanical brake.

- Never connect a motor brake with a short to an intact power module.
- Always replace shorted brakes immediately.



A defective motor can damage power module, but a defective power module cannot damage motor.



- Digital multimeter with resistance measurement

1. Use remote to identify which motor is possibly defective.
2. Switch controls OFF on remote.

3. Remove rear shroud. See 6.8 *Shrouds*, page 28.
4. Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
- 5.

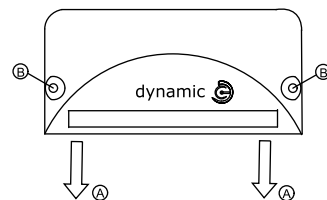


Fig. 3-3

Disconnect motor plug **A** of motor to be tested from power module.

6.

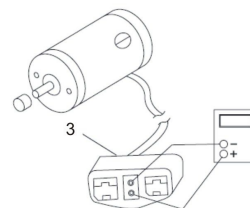


Fig. 3-4

Connect digital multimeter to adjacent central motor plug contacts (3) and measure resistance between contacts.

7. If there is a defect, replace motor.



A resistance of between 40 and 80 ohms indicates an intact brake. A resistance of 0 ohms or a very high resistance (mega-ohms or infinity) indicates a short, a bad connection or a defective brake.

3.3 Checking Actuator



- Digital multimeter with resistance measurement



1. Switch electronics OFF on remote.
2. If necessary, remove shroud.
3. Take note of the positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
4. Unplug actuator.
5. Connect multimeter to the contacts and measure the resistance between the contacts. The plug can have a different shape than shown in illustration.



A resistance below 1 ohms indicates a short-circuit. Very high resistances indicates (mega-ohms or infinity) indicates a defective actuator. Actuator must be replaced in both cases.

4 Hygiene

4.1 Handling of Returned Used Products

When reconditioning or repairing returned mobility devices:

- Take precautions for yourself and the product.
- Use protection equipment as specified locally.

Before Transport (According to Biological Agents Ordinance)

Treat product according to following process steps:

Process Step	Component	Application	Conditioning technique	Work Station
Manual cleaning	Surface of used device	Before repair or reconditioning	Use saturated towel to apply cleaning detergent and remove residues after impact.	Cleaning and disinfection
Disinfection	Surface of used device	Before repair or reconditioning	Use saturated disinfectant wipes and clean* the device surface.	Cleaning and disinfection

*Invacare uses detergent "Nücosept special" 1.5% in water ml/ml

Disinfection Tools

- Disposable wipes (fleece)
- Brushes to clean areas difficult to access

Further Information



For more information contact your Invacare service department.

5 Setup

5.1 Adjusting Seating Position

To adapt the mobility device optimally to the requirements of the user, we recommend that you ask your authorised Invacare provider to adjust the seat depth individually. Adapting the seat to the user's seating position depends on which seat has been fitted, and should be carried out in the following sequence.

1. Adjusting lower leg length and seat depth. See 5.2 *Adjusting Lower Leg Length*, page 9 and 5.3 *Adjusting Seat Depth*, page 9.
2. Adjusting seat height. See 5.4 *Adjusting seat height*, page 9.
3. Adjusting centre of gravity of seat frame. See 5.5 *Adjusting Centre of Gravity of the Seat*, page 9.
4. Checking that castors can move freely.
5. Repetition of steps 3 to 4, if necessary.



CAUTION!

Risk of injury after tilting of mobility caused by blocked castors.

- Always check seat depth settings for both forward and reverse movement. Make sure that castors can rotate freely and have not contact to any fixed mobility device component.



CAUTION!

Any changes to drive program can affect driving characteristics and tipping stability of vehicle.

- Changes to drive program may only be carried out by trained Invacare providers.
- Invacare supplies all mobility devices with a standard drive program ex-works. Invacare can only give a warranty for safe vehicle driving behaviour - especially tipping stability - for this standard drive program.



CAUTION!

Risk of Crushing to Hands and Feet

The seat is very heavy. Risk of injury to hands and feet.

- Pay attention to hand and feet.
- Use proper lifting techniques.

5.2 Adjusting Lower Leg Length

Invacare offers a range of legrests which can be adjusted individually. See user manual.

5.3 Adjusting Seat Depth

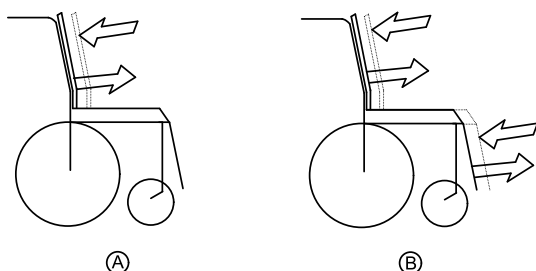


Fig. 5-1

A: Seat depth

B: Centre of gravity of the seat/seat position

Seat depth (A) can be adjusted by moving backrest in relation to seat surface.

Seat Systems

For details on

- Standard seat
- Flex2 seat
- Max seat

refer to revision 9 of this service manual.

For details on Modulite seat see below.

Modulite Seat

Seat depth can be adjusted by moving backrest in relation to seat surface. See Modulite service manual.

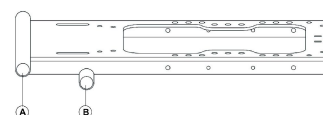
5.4 Adjusting seat height

The seat height is adjusted via the seat angle and the actuator mounting bracket.



Seat height for Max seat is 10 mm higher than Standard seat and Modulite seat.

There are two kinds of the seat angle adjustment:



A = 12° — Seat angle adjustment (Standard seat, Flex2 seat, Max seat)

B = 20° — Seat angle adjustment (Flex2 seat, Modulite seat, Max seat)

5.5 Adjusting Centre of Gravity of the Seat

The centre of gravity of the seat can be adjusted by mounting the seat frame farther towards the front or the rear of the chassis.



CAUTION!

The seating system of the mobility device is delivered ex works with a standard adjustment of centre of gravity (CoG), which meets 80–90 % of user requirements. CoG can be adjusted individually. However, any change in this adjustment setting can negatively influence the stability of the mobility device.

- You must perform an individual risk analysis every time you change the centre of gravity of the seating position to ensure the safety and stability of the mobility device.

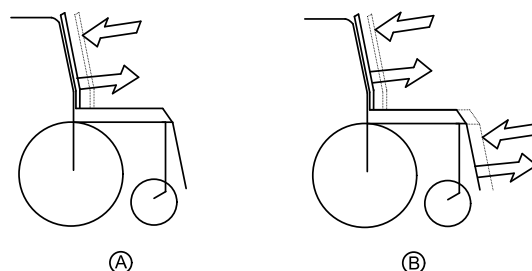


Fig. 5-2

A: Seat depth

B: Centre of gravity of the seat

 The user weight and seat depth have strong influences on the choice of the centre of gravity (CoG). If the user is heavy and the seat depth is greater, the focus should be the farther back. For best possible driving characteristics of rear-wheel drive mobility device, the weight should be distributed: 30 – 40 % front and 60 - 70 % rear. Front- and centre-wheel drives are uncritical with regard to distribution of user weight.

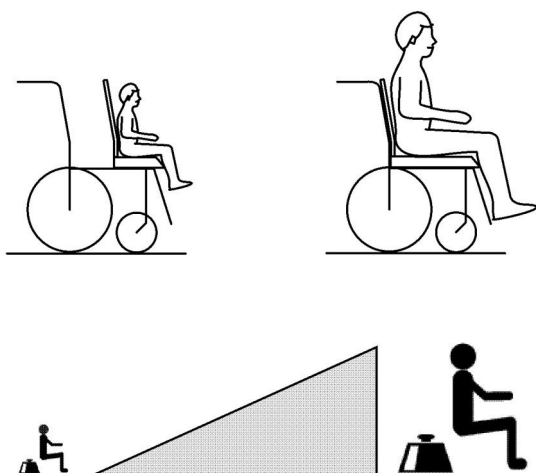


Fig. 5-3

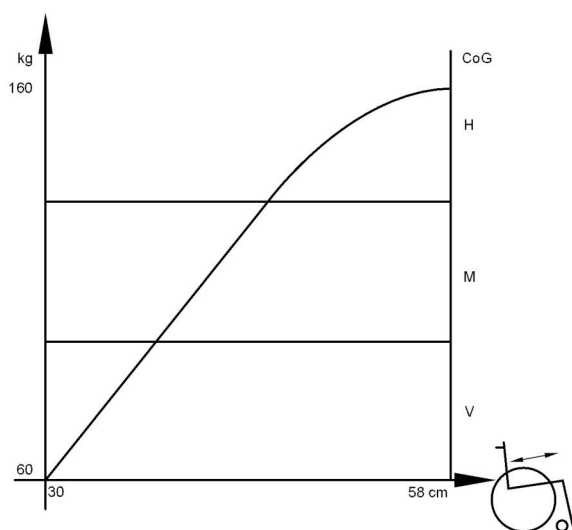


Fig. 5-4



CAUTION!

Risk of damage due to collisions of the legrests with other parts of the mobility device.

- Set legrests to smallest angle before adjusting seat centre of gravity.
- Pay attention with adjusting the seat centre of gravity that the legrests do not touch any other parts of the wheelchair. This ensures that the legrests can not collide with other parts of the wheelchair.

Seat Systems

For details on

- Standard seat
- Flex2 seat
- Max seat

refer to revision 9 of this service manual.

For details on Modulite seat see below.

5.5.1 Modulite Seat

The Modulite seat is available in two versions:

- Adjustment of the centre of gravity via the lateral profiles of the telescopic seat frame (plate and strap). See *Telescopic Seat Frame*, page 11.
- Adjustment of the centre of gravity via the oblong holes of the seat adaptor of the one-piece seat plate. See *One-Piece Seat Plate*, page 11.



CAUTION!

Risk of Tipping Over

Increased risk of tipping over, if the centre of gravity is shifted too far towards the rear.
– There must ALWAYS be at least 46 mm clearance between the backrest and the rear axle.

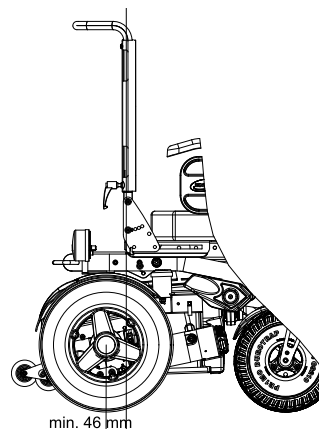


Fig. 5-5



CAUTION!

Risk of Collisions of Legrests and Castors

The front edge of the seat frame profile should be located 15 to 17 mm in front of the steering heads of the castors. If you decrease this value, make sure that:

- You decrease the seat depth by the same value, and
- There are no collisions between the legrests and the castors.

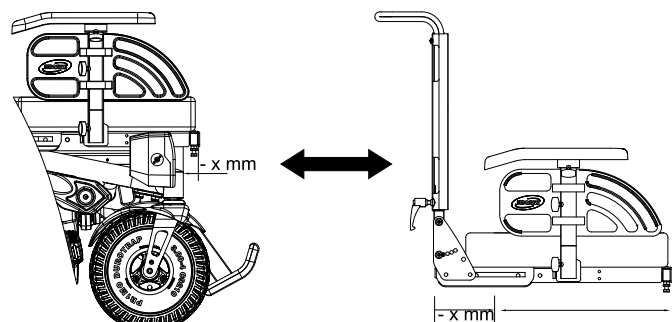
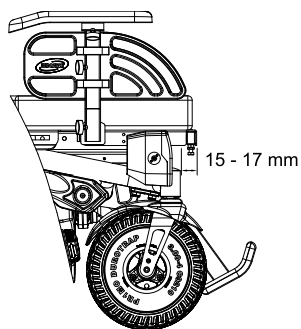


Fig. 5-6

Telescopic Seat Frame



- 6 mm Allen key

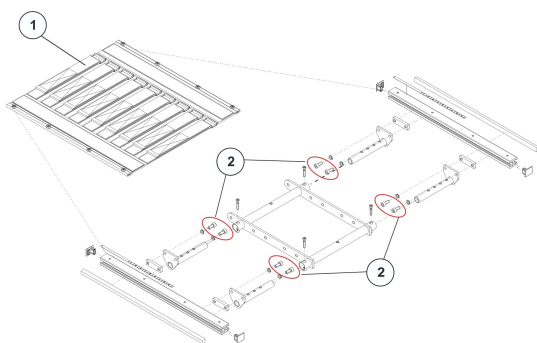


Fig. 5-7

1. Remove seat plate or sling seat (1). See Modulite service manual, "Adjusting seat width/ backrest width" chapter.
2. Loosen screws (2) in front and rear, left and right – DO NOT remove.
3. Shift position of seat.
4. Re-tighten screws.
5. Install seat plate or sling seat.

One-Piece Seat Plate



- 6 mm Allen key

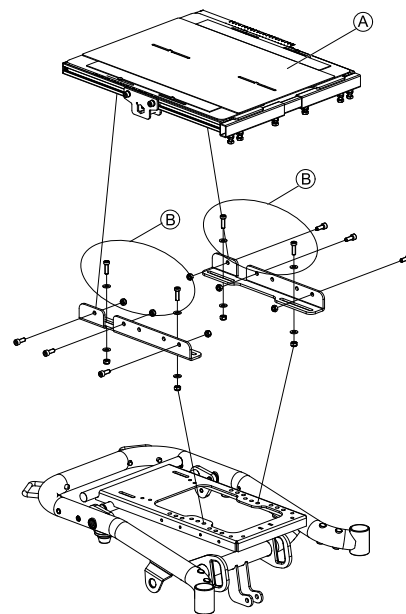


Fig. 5-8

1. Remove seat plate (1) or sling seat. See Modulite service manual, "Adjusting Seat Width" chapter.
2. Loosen Allen screws (2) in front and rear, left and right – DO NOT remove.
3. Shift position of seat frame.
4. Re-tighten screws.
5. Install seat plate.

6 Service

6.1 General Warning Information on Installation Work


CAUTION!
Risk of damage to vehicle

Collisions can be caused if the adjusting washers are removed during fitting work to the drive wheels. Adjusting washers are often fitted between the drive shaft and the wheel hub to even out tolerances. If these adjusting washers are removed and not replaced again, collisions can be caused.

- Always replace the adjusting washers exactly as they were before you started dismantling.


CAUTION!
Risk of injury and damage to property, if the maximum speed reduction on a mobility device with a lifter does not function correctly

The mobility device's control unit must reduce the maximum possible speed as soon as the lifter is raised.

- Test the maximum speed reduction for correct function after any maintenance work or modifications to the mobility device.

6.2 Tightening Torques


CAUTION!
Risk of damage to mobility device due to improperly tightened screws, nuts or plastic connections.

- Always tighten screws, nuts etc. to the stated tightening torque.
- Only tighten screws or nuts which are not listed here fingertight.

The tightening torques stated in the following list are based on the thread diameter for the nuts and bolts for

which no specific values have been determined. All values assume dry and de-greased threads.

Thread	Tightening Torque in Nm $\pm 10\%$
M4	3 Nm
M5	6 Nm
M6	10 Nm
M8	25 Nm
M10	49 Nm
M12	80 Nm
M14	120 Nm
M16	180 Nm

6.3 Troubleshooting

6.3.1 Operational Faults

Proceed as follows if you have any problems:

1. First assess the possible cause of the problem using the following table.
2. Check the remote status display. Evaluate the flash error code.
3. Carry out the necessary checks and repairs as recommended in the following table.

The various power modules can be fitted in connection with different remotes in the mobility device. Rectification of operational faults depends on the power module fitted. The power modules used are described in the corresponding controls manual.



The tables for rectification of operational faults listed in the following chapters are only an excerpt from the original manufacturer's manuals. You can obtain the original manuals from Invacare.

6.3.2 Drive Fault Diagnosis

Problem	Other symptoms	Possible cause	Solution	Documentation
Mobility device will not start	The remote status display illuminates normally and shows an error code.	Drive motors disengaged	Engage drive motors	See corresponding remote manual
	Remote status display does not illuminate	Batteries defective	Replace batteries	See 6.10 Batteries, page 32
		Completely discharge battery	Pre-charge batteries	See user manual
		Power supply to remote interrupted	Check main fuse	See <i>Main Fuse</i>
		Remote defective	Check cables between the modules for loose connections and damage	See <i>Cables</i>
	Remote status display blinking	Various causes	Assess error code	See corresponding remote manual

Problem	Other symptoms	Possible cause	Solution	Documentation
Mobility device judders in drive mode	None	Batteries defective (unstable voltage)	Replace batteries	See 6.10 Batteries, page 32
		Drive motor(s) defective	Replace motor(s)	See 6.6 Drive Components, page 17
			Replace carbon brushes	
Batteries not being charged	None	Batteries defective	Replace batteries	See 6.10 Batteries, page 32
	LEDs blinking on charging unit	Charging unit defective	Replace charging unit	See user manual
Mobility device runs too slowly	None	Remote defective	Replace remote	See corresponding electronics manual
		Batteries defective	Replace batteries	See

6.3.3 Service Plan (Once a Year)



CAUTION!

Risk of injury and damage to property, if the maximum speed reduction on a mobility device with a lifter does not function correctly.

The mobility device's control unit must reduce the maximum possible speed as soon as the lifter is raised.

- Test the maximum speed reduction for correct function after any maintenance work or modifications to the mobility device.

Component	Check	Remedy	Notes	✓
Armrests	Risk of damage to armrests	Replace shrouds if damaged		
	Armrest fixings	Tighten screws		
Clothes-guard	Risk of damage to clothes-guards	Replace clothes-guards, if damaged		
	Clothes-guard fixings	Tighten screws		
Seat lock	Seat lock defective	Replace seat lock		
Tilt	Check bolt for correct fit	Replace bolt, if necessary		
Power recline (if fitted)	Risk of damage to backrest	Replace parts, if damaged		
	Seams	Tighten screws		
	Fixing	Replace actuator cable, if necessary		
	Check cable			
	Check function			
Frames (chassis) / battery mounting	Check fixings, welded seams and battery mounting	Tighten screws		
		Replace components if necessary		

Component	Check	Remedy	Notes	✓
Wheel suspension and wheels	Check drive wheels for tight fit and side play	Adjust, replace wheel hubs	6.7.11 Replacing Drive Wheel Hub, page 27	
	Check castors for tight fit, float and side play	Replace wheels, wheel fork or wheel bearings	6.7.10 Replacing Steering Head Bearings on Castors, page 26 6.7.10 Replacing Steering Head Bearings on Castors, page 26	
	Pneumatic tyres (if fitted)	Repair or replace if damaged	6.7.9 Replacing Tyres, page 25	
Drive units, coupling mechanism	Check functions in drive and push modes	Replace motor if necessary		
	Check coupling mechanism	Tighten screws/nuts, adjust or replace if necessary		
Legrests	Check welded seams, interlocking, screws, foot-plates	Tighten, replace if necessary		
Powered legrests (if fitted)	Check cable	Replace cable if necessary		
	Check contacts			
	Check functions			
Lighting (if fitted)	Check cable	Replace bulb, LEDs or cable, if necessary		
	Check function			
Batteries	Check batteries for damage	Replace batteries, if necessary	See 6.10 Batteries, page 32	
	Check battery voltage	Charge batteries	See user manual	
	Check contacts and terminals	Clean contacts and terminals	See safety information in 6.10 Batteries, page 32 ,6.10.3 How to Handle Damaged Batteries Correctly, page 33	
Remote	Remote, status display flashing	Evaluate error/flash code		
	Fixings	Check fixings for tight fit, replace if necessary		
	Cables and connecting plugs	Check connecting plugs for tight fit, replace if necessary		
	Joystick function	Replace joystick, if necessary		
		Replace remote, if necessary		
	Power supply	Check connecting plugs for tight fit, replace if necessary		

Component	Check	Remedy	Notes	✓
Drive program	Check drive controls program version	Update software, if newer version available	See LiNX manual or revision 9 of this service manual.	
Screws	Check screws for tight fit	Tighten screws if necessary		

6.4 Overview Components

6.4.1 Overview Mobility Device

Underneath Rear Shroud

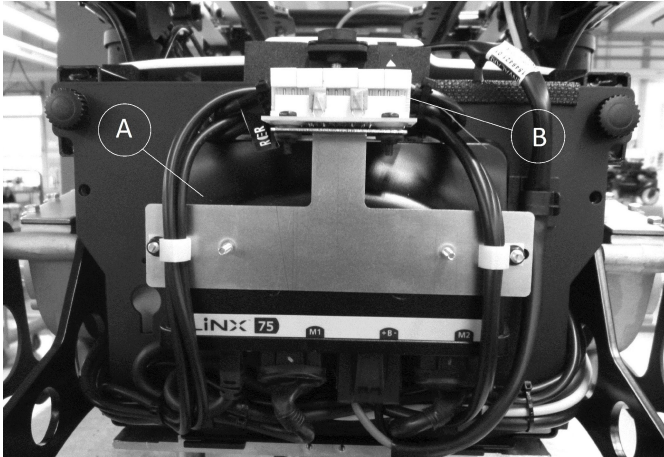


Fig. 6-1

Ⓐ Power module

Ⓑ Lighting PCB

Underneath Seat

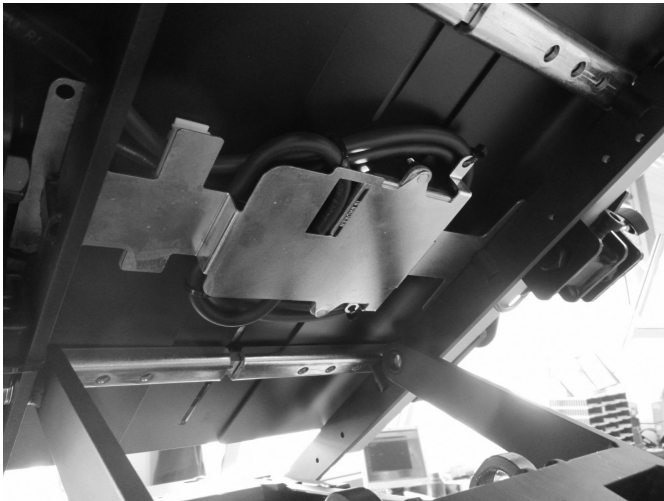


Fig. 6-2

Actuator module for lifter or powered elevating legrests

6.5 Chassis

6.5.1 Replacing Tube Frame



- 4 mm Allen wrench
- 5 mm Allen wrench
- 11 mm socket wrench
- 13 mm socket wrench
- 19 mm socket wrench
- 13 mm open-ended wrench
- 24 mm open-ended wrench
- 19 mm box wrench
- Torque wrench 20 – 200 Nm
- Oblong wooden blocks (at least 12 x 12 x 30 cm) for propping up device

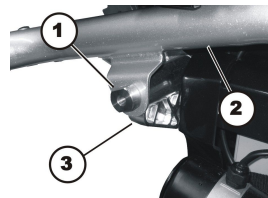


Fig. 6-3

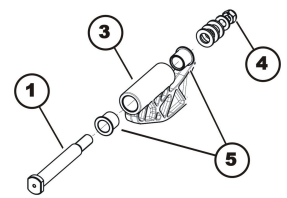


Fig. 6-4

Removing Tube Frame

1. Remove both batteries. See 6.10 Batteries, page 32.
2. Remove both lateral shrouds. See 6.8.3 Side Shroud, page 28.
3. Remove the seat, together with tilt module. See 6.12.1 Replacing Tilt Module, page 37.
4. Remove both lamp brackets. See 6.11.8 Replacing Rear Light (Conventional Lighting System Until 08/2014), page 36.
5. Remove both rubber shock absorbers. See 6.5.3 Replacing Rubber Shock Absorbers, page 16.
6. Remove both front forks. See 6.7.10 Replacing Steering Head Bearings on Castors, page 26.
- 7.

! **Risk of Damage to Tube Frame**
– Hold in place bearing bolt but do not turn it.

Hold in place bearing bolt (1).

8. Loosen and remove nut (4).
9. Remove bearing bolt. Pay attention to self-locking nut (4), washers and sliding bushings (5).
10. Repeat steps on other side of mobility device.
11. Lift off tube frame (2) of the double bearing of Dual Swing Technology (D.S.T.).

Installing Tube Frame

1. Install parts in reverse order.
2. Tighten self-locking nuts (4) to a torque of 120 Nm.

6.5.2 Replacing Double Bearing of Dual Swing Technology (D.S.T.)



- 4 mm Allen wrench
- 5 mm Allen wrench
- 10 mm Allen wrench
- 11 mm socket wrench
- 13 mm socket wrench (2x)
- 24 mm open-ended wrench
- 36 mm open-ended wrench
- 24 mm box wrench
- torque wrench 20 – 200 Nm
- oblong wooden block (at least 12 x 12 x 30 cm) for propping up device

Removing Double Bearing of Dual Swing Technology (D.S.T.)

1. Remove both batteries. See 6.10 Batteries, page 32.
2. Remove middle shroud. See 6.8.2 Middle shroud, page 28.
3. Remove both lateral shrouds. See 6.8.3 Side Shroud, page 28.
4. Remove all cables that run from power module on battery box to seat (for example, to the remote or actuators) or to tube frame (for example, to the lighting system).
5. Place wooden blocks under battery box, so that it is secured in its position.
6. Loosen lower screws on both rubber shock absorbers. See 6.5.3 Replacing Rubber Shock Absorbers, page 16.
- 7.

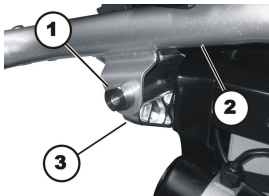


Fig. 6-5

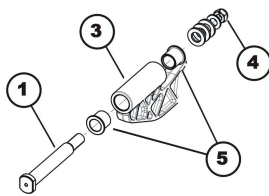


Fig. 6-6



Risk of Damage to Tube Frame

- Hold in place bearing bolt but do not turn it.

Hold in place bearing bolt (1).

8. Loosen and remove nut (4).
9. Remove bearing bolt. Pay attention to self-locking nut (4), washers and sliding bushings (5).
10. Repeat steps on other side of mobility device.
- 11.

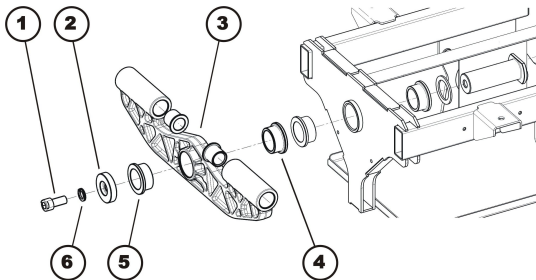


Fig. 6-7

Push seat and tube frame to one side on front wheels. Make sure tube frame does not get scratched during this procedure.

12. Loosen screw (1).
13. Remove screw together with Nord-Lock washer (6) and spacer (2).

14. Pull off double bearing (3) of bearing bolt.
- 15.

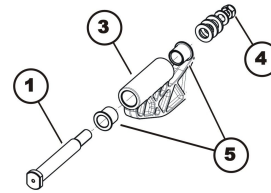


Fig. 6-8

Remove and inspect bearing bolts (4) and (5). Replace if damaged or worn.

16. Replace double bearing.

Installing Double Bearing of Dual Swing Technology (D.S.T.)

1. Install parts in reverse order.
2. Tighten screw (1) of double bearing to a torque of 80 Nm.
3. Tighten self-locking nuts of bearing bolts (4) to a torque of 120 Nm.

6.5.3 Replacing Rubber Shock Absorbers



- 13 mm socket wrench
- Several wooden blocks



To remove rubber shock absorbers the wheelchair must either be lifted up manually and secured in this position using wooden blocks. Alternatively, you can use a crane or a combination of pulley and belts, if your workshop has the corresponding equipment.



CAUTION!

Risk of accidents

- The specifications of the crane or pulley and belts must be sufficient for the weight of the wheelchair.
- Pay attention to the maximum load capacity of the crane and the breaking strength of the belts.
 - Never position yourself under heavy objects suspended in the air by cranes or pulleys.

Removing Rubber Shock Absorbers

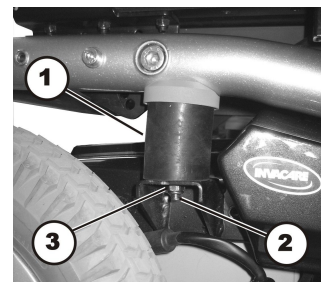


Fig. 6-9

1. Remove rear and middle battery box shrouds. See 6.8 Shrouds, page 28.
2. Loosen and remove the self-securing nut (3).
3. Repeat this on the other side of mobility device.
4. Lift frame tube of mobility device in rear so that threaded pin (2) is pulled out of guide.
5. Place one or more wooden blocks between frame tube and battery box.
6. Turn rubber shock absorber clockwise (as seen from above) by hand and replace it.
7. Repeat this on other side of mobility device.

Installing Rubber Shock Absorbers

1. Install parts in reverse order.
2. Tighten rubber shock absorbers and nuts hand-tight.

6.5.4 Replacing Battery Tray



- 4 mm Allen wrench
- 5 mm Allen wrench
- 6 mm Allen wrench
- 10 mm Allen wrench
- 8 mm socket wrench
- 11 mm socket wrench
- 13 mm socket wrench
- 13 mm open-ended wrench
- 24 mm open-ended wrench
- 24 mm box wrench
- Phillips screwdriver, size 2
- Torque wrench 20 – 200 Nm
- Wooden blocks (approx. 12 x 12 x 30 cm) for propping up mobility device

Removing Battery Tray

1. Remove rear and middle shrouds. See 6.8.1 *Rear Shroud, page 28* and 6.8.2 *Middle shroud, page 28*.
2. Remove fenders. See 6.8.7 *Replacing Rear Fender, page 29*.
3. Remove both lateral shrouds. See 6.8.3 *Side Shroud, page 28*.
4. Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
5. Remove all power modules.
6. Remove both batteries. See 6.10 *Batteries, page 32*.
7. Remove both drive wheels. See 6.7 *Wheels, page 20*.
8. Remove both motor-gearbox units. See 6.6.1 *Replacing Motor-Gearbox Unit, page 17*.
9. Remove seat together with tilt module. See 6.12.1 *Replacing Tilt Module, page 37* or Modulite seat (Modulite service manual).
10. Remove both rubber shock absorbers. See 6.5.3 *Replacing Rubber Shock Absorbers, page 16*.
11. Remove double bearing of Dual Swing Technology (D.S.T.). See 6.5.3 *Replacing Rubber Shock Absorbers, page 16*.
12. Remove front shroud. See 6.8.4 *Front Shroud, page 28*.

Installing Battery Tray

1. Replace battery tray.
2. Install parts in reverse order.

6.6 Drive Components

6.6.1 Replacing Motor-Gearbox Unit



CAUTION!
Risk of Crushing to Hands and Feet by Weight of Mobility Device
 – Pay attention to hand and feet.
 – Use proper lifting techniques.



CAUTION!

Risk of Uncontrolled Movement of Mobility Device

- Turn off power supply (ON/OFF key).
- Engage drive.
- Before raising mobility device, secure wheels by blocking them with wedges.
- Prevent the mobility device tipping by propping it up on a wooden block which is long and wide enough under the battery case. If the wooden block is too short or too high, the mobility device can still tip.



CAUTION!

Risk of crushing

- The motor-gearbox unit is extremely heavy.
 Risk of injury to hands.
 – Note the high weight.



- 6 mm Allen key
- 19 mm socket wrench
- Oblong wooden blocks, at least 14 x 14 x 30 cm

Removing Motor-Gearbox Unit

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8.1 *Rear Shroud, page 28*.
3. Pull motor plug out of power module.
4. Open cable clamps and expose motor cable.
5. Remove drive wheel. See 6.7 *Wheels, page 20*.
6. Remove wheel hub. See 6.7.11 *Replacing Drive Wheel Hub, page 27*.
7. Remove fender. See 6.8.7 *Replacing Rear Fender, page 29*.

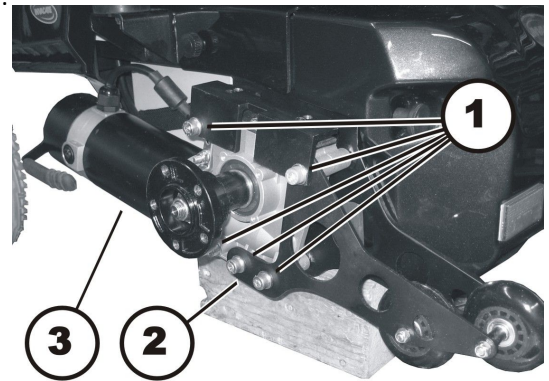


Fig. 6-10

8. Loosen and remove four screws (1).
9. Remove screws together with washers.
10. Pull motor-gearbox unit (3) forwards out of its holder (2). Take into account the heavy weight of unit.

Installing Motor-Gearbox Unit

1. Replace defective components.
2. Before installing a new motor-gearbox unit, make sure the sealing ring is correctly mounted. The sealing ring securely attaches the motor and the gearbox. The ring must be installed so, that the self-locking nut is located on the outside.
3. If the sealing ring is incorrectly installed, rotate it around. See 6.6.2 *Replacing or Rotating Motor-Gearbox Unit Sealing Ring, page 18*.
4. Install motor-gearbox unit in reverse order.

5.

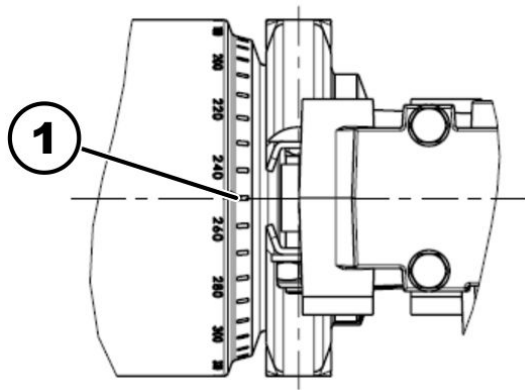


Fig. 6-11

Use scale to align motor to centre axis (1):

- 2-pole motors:
 - Left: 200°
 - Right: 280°
 - 4-pole motors and DuraWatt motors:
 - Left: 280°
 - Right: 280°
6. Make sure that motor cable cannot be pinched or bent, and that it is not exposed to chafing in any place.
 7. If LiNX system is used, perform calibration process. See *Suggested programing procedure* in LiNX Service Manual.
 8. Test all functions.

6.6.2 Replacing or Rotating Motor-Gearbox Unit Sealing Ring



CAUTION!

Risk of crushing

The motor-gearbox unit is very heavy. Risk of injury to hands.
– Pay attention to the heavy weight.



- 10 mm socket wrench

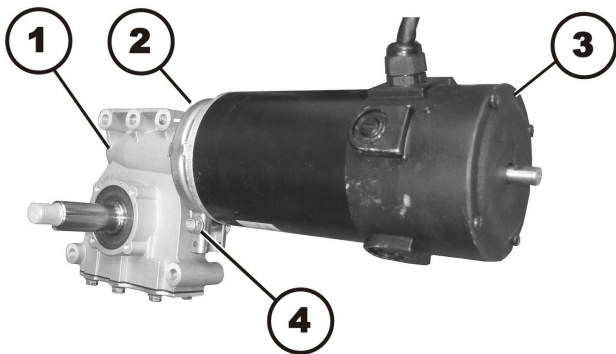


Fig. 6-12

Removing Sealing Ring

1. Remove motor-gearbox unit. See *Replacing Motor-Gearbox Unit*.
2. Loosen and remove self-securing nuts (4) including washers.
3. Remove carriage bolt, which secures sealing ring (2).
4. Carefully bend sealing ring apart and remove it.

Installing Sealing Ring

1. Install sealing ring so that square hole for carriage bolt is on inside of mobility device.
2. Insert carriage bolt through sealing ring.
3. Install washer and self-locking nut.
4. Do not tighten self-locking nut completely, as the motor orientation must be adjusted during installation.

6.6.3 Replacing Motor-Gearbox Coupling



CAUTION!

Risk of crushing

The motor-gearbox unit is very heavy. Risk of injury to hands.
– Pay attention to the heavy weight.



- 10 mm socket wrench

Removing Motor-Gearbox Coupling

1. Remove motor-gearbox unit. See *Replacing Motor-Gearbox Unit*.
- 2.

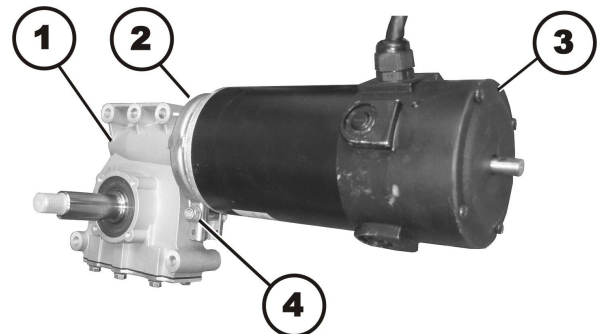


Fig. 6-13

Loosen and remove self-securing nut (4).

3. Remove carriage bolt, which secures sealing ring (2).
4. Carefully bend sealing ring apart and remove it.



WARNING!

Risk of damage to mobility device if coupling is not serviced correctly

– Be careful not to damage coupling mechanism during maintenance work.

5. Carefully pull motor (3) and gearbox (1) apart.
6. Remove component parts of coupling.
7. If necessary replace coupling.

Installing Motor-Gearbox Coupling

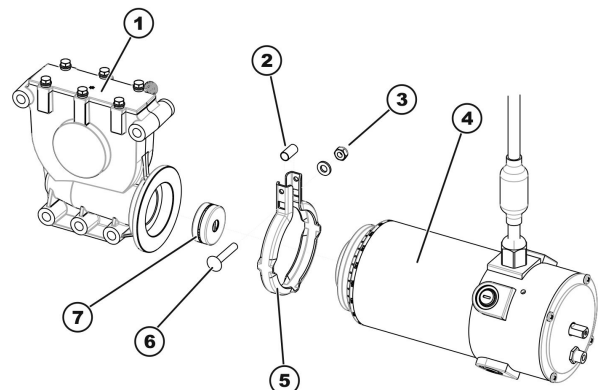


Fig. 6-14

1. Place new clutch (7) on motor axle. Pay attention to position of groove.
2. Position locking ring (5) on motor (4) or gearbox (1).

3. Carefully insert motor into gearbox. Pay attention to position of groove in axle of gearbox. If necessary, rotate motor and gearbox to correct position.
4. Insert carriage bolt through locking ring. Do not forget spacer sleeve (2).
5. Install washer and self-locking nut.
6. Do not tighten self-locking nut completely, as motor orientation must be adjusted during installation.
7. Install motor-gearbox unit. See *Replacing Motor-Gearbox Unit*.

6.6.4 Replacing Carbon Brushes

 The mobility device can be fitted with 2-pole or 4-pole motors. Always replace all carbon brushes on both motors at the same time. Use only the same type of carbon brushes.

 DuraWatt motors are service-free due to lifetime brushes.



CAUTION! Risk of Crushing to Hands and Feet by Weight of Mobility Device

- Pay attention to hand and feet.
- Use proper lifting techniques.



- 6 mm Allen key
- 10 mm socket wrench
- Flat screwdriver
- Two oblong wooden blocks, at least 14 x 14 x 30 cm

Removing carbon brushes

1. Turn off mobility device.
2. Remove drive wheels. See *6.7.5 Replacing Drive Wheel (5-Screw Installation)*, page 23.
- 3.

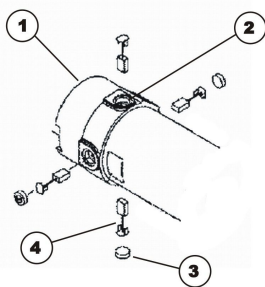


Fig. 6-15

Set engaging lever to "Push" to disengage motor (1).

 You can loosen bolt (5) with 10 mm socket wrench and then turn motor around so that you can access rear carbon brushes more easily.

4. Loosen and remove all four plastic caps (3) using a flat screwdriver.
5. Note fixing position and location of carbon brushes.

 Used carbon brushes need to be refitted exactly in the same position from which they were taken to guarantee optimum contact to the collector.

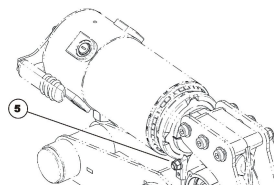


Fig. 6-16

6. Make a marking on motor and carbon brushes to guarantee correct refitting.
7. Remove carbon brushes completely from mounting (2).
8. Check carbon brush and spring for level of wear, broken components or discolouration.

Installing Carbon Brushes

1. Depending on condition of brush and spring:
 - either replace brushes in exactly the same position from which they were taken or
 - fit new brushes.
2. Refit plastic caps and tighten them firmly.
3. Turn motor round in position so that engaging lever can be set both to "Push" and "Drive" position.
4. Retighten bolt (5) finger-tight.
5. Refit drive wheels. See *6.7.5 Replacing Drive Wheel (5-Screw Installation)*, page 23.



The following procedure is necessary to run the carbon brushes in after replacement and thus guarantee maximum performance.



CAUTION! Risk of accidents

- Hazards to workers, surroundings and mobility device
- Do not leave mobility device unattended during following procedure.
 - Make sure that both drive wheels are raised and cannot touch ground.
 - Secure area.

- Lift mobility device up on one side and get a second person to place a wooden block at least 14 cm high underneath it so that drive wheel is suspended freely.
7. Repeat this on the other side of mobility device.
 8. Allow motors to run for an hour in forward direction.
 9. Allow motors to cool down for 30 minutes.
 10. Allow motors to run for an hour in reverse direction.
 11. Lift mobility device off wooden blocks.

6.6.5 Replacing Engaging Turn Knob



When replacing the engaging turn knob, you must ensure that the correct fitting position is used during assembly.



- 3 mm Allen key

1. Screw shim onto grub screw.
- 2.

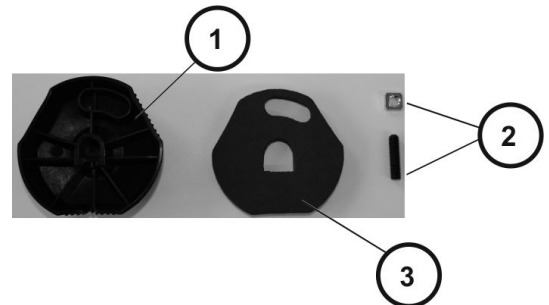


Fig. 6-17

Place screw joint in engaging turn knob (rear side (1)).

3.

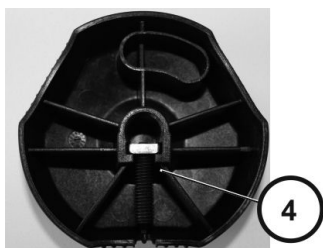


Fig. 6-18

Check that screw joint (4) is positioned precisely in engaging turn knob.

4. Place nonwoven fabric (3) in rotary knob (rear side (1)).

5.

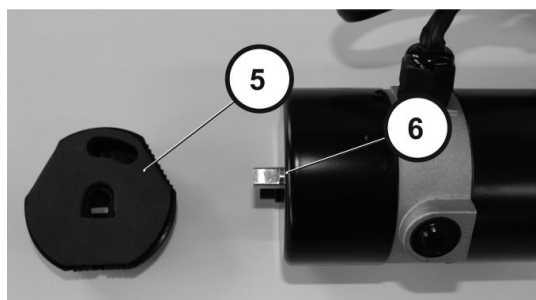


Fig. 6-19

When installing engaging turn knob (5) make sure that position (6) is correct.

6.

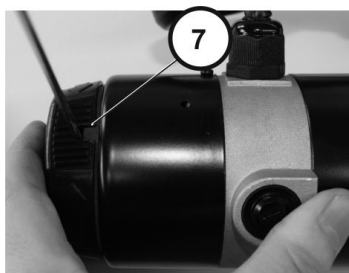


Fig. 6-20

Tighten bolt (7).

7.

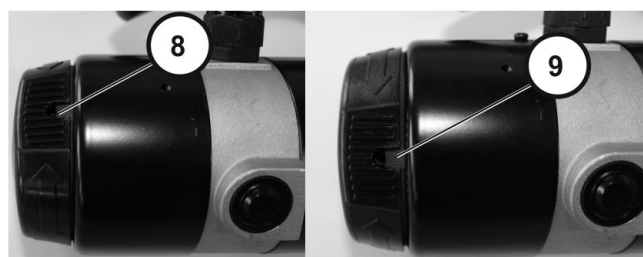


Fig. 6-21

Check that engaging turn knob can be turned to "push" position (clockwise) and "drive" position (counterclockwise).

6.7 Wheels

6.7.1 Tyre Pressure



CAUTION!
Risk of damage to rim and tyre when tyre pressure is exceeded
– Observe recommended tyre pressure.

For recommended tyre pressure see inscription on tyre, rim, or contact Invacare. Compare table below for conversion.

psi	bar
22	1.5
23	1.6
25	1.7
26	1.8
28	1.9
29	2.0
30	2.1
32	2.2
33	2.3
35	2.4
36	2.5
38	2.6
39	2.7
41	2.8
42	2.9
44	3.0

6.7.2 Tyre Types

There are three different types of tyres or inner tubes, and specific points must be observed for the replacement of each type. The individual types of tyres can be easily distinguished:

- Pneumatic tyres have black valve caps.
- Puncture-protected tyres have red valve caps.
- Puncture-proof tyres have no valves.

There are five chapters about tyre repair and wheel replacement:

- 6.7.5 Replacing Drive Wheel (5–Screw Installation), page 23
- 6.7.6 Replacing Drive Wheel (1-Bolt Installation), page 23
- 6.7.7 Replacing Castor Wheel on Double-Sided Fork, page 24
- 6.7.8 Replacing Castor Wheels on Single-Sided Fork, page 25
- 6.7.9 Replacing Tyres, page 25 deals with tube repair and replacing solid tyres.



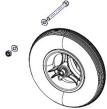
Not all chapters are necessarily contained in this manual.



Specific tightening torques for wheels and rim halves are listed in 6.7.3 Specific Tightening Torques, page 21.

6.7.3 Specific Tightening Torques

	Drive wheels						
	12 1/2" x 2 1/4"			14"			
							
Wheel fixation	70 Nm	33 Nm	35 Nm	70 Nm	33 Nm	60 Nm	25 Nm
Rim halves	25 Nm	10 Nm	25 Nm	25 Nm	10 Nm	25 Nm	25 Nm

	Castor Wheels							
	6"	8"				9"	10"	
								
Wheel fixation	18 Nm	18 Nm	16 Nm	16 Nm	25 Nm	25 Nm	18 Nm	100 Nm
Rim halves	10 Nm	25 Nm	—	—	—	25 Nm	25 Nm	25 Nm

6.7.4 Overview of Power Wheelchair Models and Wheel Types

- Not all wheel types are available for all power wheelchairs, see footnotes.
- The symbols indicate three tyre types:

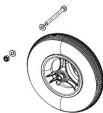
		
pneumatic = black valve cap	puncture-protected = red valve cap	puncture-proof = no valve

Models	Drive wheels						
	12 1/2" x 2 1/4"			14"			
							
	3-Spoke Rim (1-Bolt Installation)	5-Spoke Rim (1-Bolt Installation)	5-Spoke Plastic Rim (1-Bolt Installation)	3-Spoke Rim (1-Bolt Installation)	5-Spoke Rim (1-Bolt Installation)*	5-Spoke Rim (5-Screw Installation)	5-Spoke Rim for True Track*
TDX SP2						  	
Storm⁴ Series						  	  
Kite				  		  	

Models	Drive wheels						
	12 1/2" x 2 1/4"			14"			
							
	3-Spoke Rim (1-Bolt Installation)	5-Spoke Rim (1-Bolt Installation)	5-Spoke Plastic Rim (1-Bolt Installation)	3-Spoke Rim (1-Bolt Installation)	5-Spoke Rim (1-Bolt Installation)*	5-Spoke Rim (5-Screw Installation)	5-Spoke Rim for True Track*
Bora							
Fox							
Stream							
Mirage							
Dragon							

* For wheelchair-specific mounting instruction, see respective manual.

Models	Castor Wheels							
	6"	8"				9"	10"	
								
	Single-Sided/ Double-Sided Fork	Double-Sided Fork				Double-Sided Fork	Double-Sided Fork	Single-Sided Fork
TDX SP2								
S4 Series								
Kite						* 		
Bora								
Fox								
Stream								

Models	Castor Wheels							
	6"	8"				9"	10"	
						 		
	Single-Sided/ Double-Sided Fork	Double-Sided Fork				Double-Sided Fork	Double-Sided Fork	Single-Sided Fork
Mirage								
Dragon								

* For wheelchair-specific mounting instruction, see respective manual.

6.7.5 Replacing Drive Wheel (5-Screw Installation)

This chapter deals with drive wheels that are installed with four or five screws.



CAUTION!
Risk of Crushing to Hands and Feet by Weight of Mobility Device

- Pay attention to hand and feet.
- Use proper lifting techniques.

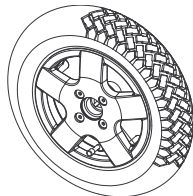


CAUTION!
Risk of Uncontrolled Movement of Mobility Device

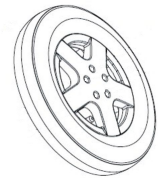
- Turn off power supply (ON/OFF key).
- Engage drive.
- Before raising mobility device, secure wheels by blocking them with wedges.
- Prevent the mobility device tipping by propping it up on a wooden block which is long and wide enough under the battery case. If the wooden block is too short or too high, the mobility device can still tip.



- Torx wrench with TX 40 bit
- Torque wrench
- Mounting kit
- Oblong wooden block (at least 12 x 12 x 30 cm) for propping up mobility device



- 6 mm Allen key
- Torque wrench
- Oblong wooden block (at least 12 x 12 x 30 cm) for propping up mobility device
- Medium-strength thread locking adhesive (Loctite 243 or similar)



When removing, take care of small parts such as screws and washers. Put all small parts down so that they can be installed in correct sequence.

1. Remove legrests.
2. Place wooden block under frame to prevent mobility device from rolling away.
3. Loosen and remove screws which secure wheel.
4. Remove wheel from hub.
- 5.



CAUTION!
Risk of Injury if Wheels Come Off

- If drive wheels are insufficiently tightened during assembly, they can come off during driving.
- Always use new screws with undamaged coating.
 - Tighten screws to prescribed torque when mounting drive wheels.

Install parts in reverse order.

6. When installing wheel, pay attention to correct direction of rotation.

6.7.6 Replacing Drive Wheel (1-Bolt Installation)

This chapter deals with drive wheels that are installed with one central bolt.

**CAUTION!**
Risk of Crushing to Hands and Feet by Weight of Mobility Device

- Pay attention to hand and feet.
- Use proper lifting techniques.

**CAUTION!**
Risk of Uncontrolled Movement of Mobility Device

- Turn off power supply (ON/OFF key).
- Engage drive.
- Before raising mobility device, secure wheels by blocking them with wedges.
- Prevent the mobility device tipping by propping it up on a wooden block which is long and wide enough under the battery case. If the wooden block is too short or too high, the mobility device can still tip.



- 19 mm wrench
- Flat screwdriver
- Tightening kit
- Oblong wooden blocks (at least 14 x 14 x 30 cm)

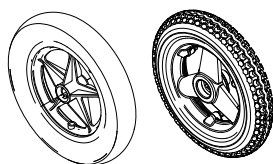
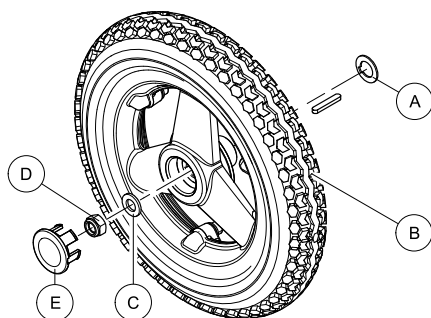
**Removing Wheel**

Fig. 6-22

1. Remove plastic cap ⑤.
2. Loosen and remove nut ④ and washer ③.
3. Remove wheel ② from axle.
4. Remove remaining washer ①.

Installing Wheel

1. Install parts in reverse order.
2. When installing wheel, pay attention to correct direction of rotation.
3. Tighten nut to prescribed torque. See 6.7.3 *Specific Tightening Torques*, page 21.

6.7.7 Replacing Castor Wheel on Double-Sided Fork

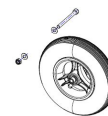
- 5 mm Allen key
- 13 mm wrench
- Oblong wooden block (at least 14 x 14 x 30 cm)



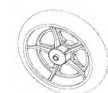
- 13 mm wrench (2x)
- Oblong wooden block (at least 14 x 14 x 30 cm)



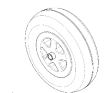
- 6 mm Allen key
- 13 mm wrench
- Oblong wooden block (at least 14 x 14 x 30 cm)



- 6 mm Allen key
- 13 mm wrench
- Oblong wooden block (at least 14 x 14 x 30 cm)



- 5 mm Allen key
- Oblong wooden block (at least 14 x 14 x 30 cm)



- 5 mm Allen key
- 13 mm wrench
- Oblong wooden block (at least 14 x 14 x 30 cm)

**Removing Wheel**

1. Place wooden block underneath mobility device and prop up mobility device.
2. Remove end-caps from bolt and nut (if applicable).
- 3.

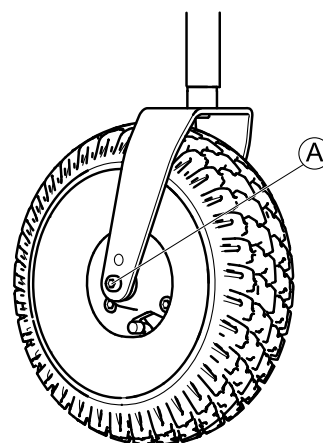


Fig. 6-23

Remove nut from bolt ①.

4. Remove bolt and wheel from fork.

Installing Wheel

1. Install parts in reverse order.
2. When installing wheel, pay attention to correct direction of rotation.
3. Tighten nut to prescribed torque. See 6.7.3 *Specific Tightening Torques*, page 21.

6.7.8 Replacing Castor Wheels on Single-Sided Fork



- 24 mm wrench
- Oblong wooden block (at least 14 x 14 x 30 cm)

Removing Wheel

1. Place wooden block underneath mobility device and prop up mobility device.
2. Remove end-caps from bolt and nut (if applicable).
3. Remove nut and washer from bolt.
4. Remove bolt and wheel from fork.

Installing Wheel

1. Install parts in reverse order.
2. When installing wheel, pay attention to correct direction of rotation.
3. Tighten nut to prescribed torque. See 6.7.3 *Specific Tightening Torques*, page 21.

6.7.9 Replacing Tyres

Repairing Pneumatic and Puncture-Protected Tyres



- 6 mm Allen key
- Tightening kit
- Oblong wooden block (at least 12 x 12 x 30 cm) for propping up mobility device
- Repair kit for tyre repair or a new inner tube
- Talcum powder
- Tyre pump or compressor



WARNING! **Risk of Injury**

If tyre with one or more damaged rim threads is inflated, rim could burst and cause serious injury.

- Do not inflate tyre if one or more rim threads are damaged.
- Immediately replace rim with damaged threads.



WARNING! **Risk of Explosion**

There is considerable pressure in the tyre. Risk of injury. Parts can be thrown out and injure you if you do not secure rim halves.

- Secure rim halves with joiner's clamps.



Risk of Damage to Rim Threads

Incorrectly tightened screws can cause damage to rim threads.

- Tighten rim screws with prescribed tightening torque.

1. Remove wheel as described in respective chapter in this manual.



CAUTION!

Risk of Damage by Gel When Repairing Puncture-Protected Tyres With Red Valve Caps
Valve can become blocked by the puncture protection gel and get unusable.

- During following work you should always hold up valve so that puncture protection gel cannot enter valve.

2. Remove valve cap.
3. Let air escape completely out of tyre by firmly pressing in pin in the centre of valve.



CAUTION!

Risk of Explosion

The wheel explodes if air pressure has not been released from wheel before wheel rim is removed.

- Always let all air out of tyre before removing rim.

4.

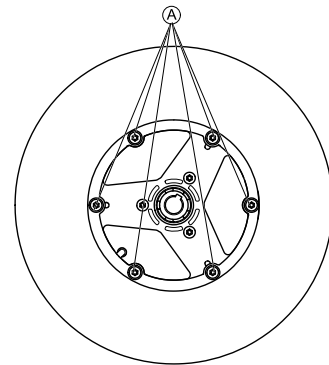


Fig. 6-24 This picture is an example.

Remove screws Ⓐ on inside of wheel.

5. Remove rim halves from wheel.
6. Remove inner tube from tyre.
7. Repair inner tube and re-fit it, or replace it with a new one.



If old inner tube has been repaired and is to be used again, and became wet during repair, it is easier to replace it if it is lightly dusted with talcum powder beforehand.

8. Install tyre in reverse order.
9. Apply rim halves to wheel.
10. Inflate tyre a little.
11. Place screws in wheel rim and tighten screws with prescribed torque. Make sure that inner tube is not clamped between wheel rim halves.
12. Make sure that tyre is contacting wheel rim directly.
13. Inflate tyre to prescribed pressure.
14. Make sure that tyre is still closely contacting wheel rim.
15. Screw valve cap on.
16. Install wheels according to instruction. See respective chapter.

Repairing Solid Tyre



- 6 mm Allen key
- 3 joiner's clamps with plastic caps

**Risk of Damage to Rim Threads**

Incorrectly tightened screws can cause damage to rim threads.

- Tighten rim screws with prescribed tightening torque.

1. Remove wheel as described in respective chapter in this manual.
2. Secure rim halves against unexpected discharge with three joiner's clamps. When doing so, make sure that you do not scratch rims.
- 3.

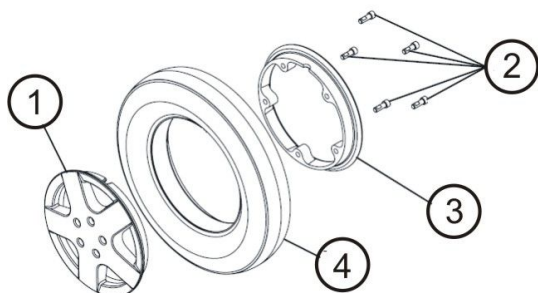


Fig. 6-25

Loosen and remove screws (2) on inside of wheel.

4. Loosen joiner's clamps carefully and alternately until you can remove rim halves without risk.
5. Remove inner (3) and outer (1) half of rim from tyre (4).
6. Replace any defective or worn parts.
7. Install tyre in reverse order.
8. When fitting rim halves together, make sure that drill holes and threads for screws are placed exactly on top of each other.
9. Place joiner's clamps in position.
10. Tighten joiner's clamps alternately in small stages until rim halves are precisely aligned.
11. Install and tighten screws.
12. Remove joiner's clamps.
13. Install wheel as described in respective chapter in this manual.

6.7.10 Replacing Steering Head Bearings on Castors

**CAUTION!****Risk of Crushing to Hands and Feet by Weight of Mobility Device**

- Pay attention to hand and feet.
- Use proper lifting techniques.

**CAUTION!****Risk of Uncontrolled Movement of Mobility Device**

- Turn off power supply (ON/OFF key).
- Engage drive.
- Before raising mobility device, secure wheels by blocking them with wedges.
- Prevent the mobility device tipping by propping it up on a wooden block which is long and wide enough under the battery case. If the wooden block is too short or too high, the mobility device can still tip.

**CAUTION!****Incorrect reassembly can damage bearings and cause castors to come off.**

The single-row angular ball bearing rings are not identical on both sides. There is only one correct way to insert them.

- Follow assembly instructions precisely.



- 19 mm socket wrench
- Torque wrench
- Flat large screwdriver
- Oblong wooden block (at least 12 x 12 x 30 cm) for propping up mobility device
- Parallel Pin Punches (6/8)
- Hammer (300 g - 500 g)
- Shaft retaining compound (e.g. Loctite 662)

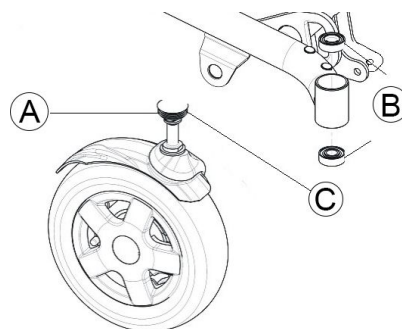


Fig. 6-26

The figure above shows an overview of the individual parts.

A	Plastic cap
B	Ball bearings
C	Nut



When removing, take care of small parts such as screws and washers. Put all small parts down so that they can be installed in correct sequence.

Removing Steering Head Bearings

1. Place wooden block under mobility device on the side on which ball bearing is to be replaced.
2. The wheel on the side where bearing is to be replaced must have enough ground clearance to pull it out of bearing.
3. Secure mobility device against rolling away.
- 4.

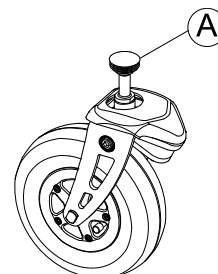


Fig. 6-27

Carefully remove plastic cap A with large screwdriver.

5.

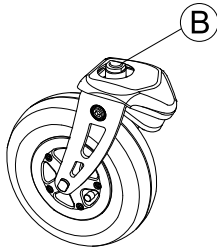


Fig. 6-28

Loosen and remove nut ⑥. Hold wheel so that it does not rotate when removing nut.

6. Pull steering head shaft downwards out of steering head tube.
7. Take washers out of tube.
8. Take ball bearing out of tube.
If needed, use hammer and parallel pin punch to drive bearing out of housing. Hit outer ring of bearing.

Installing Steering Head Bearings



Make sure you glue-in bearings every time you change them, even though they were not glued-in in the first place.



CAUTION! Incorrect reassembly can damage bearings and cause castors to come off

Single-row angular ball bearing rings are not identical on both sides. There is only one correct way to insert them.

- Bearings must always be installed so that narrow borders of the ball bearings are facing each other (inside).
- Steering head bolts and nuts must always be pressing against wide (outside) border of ball bearings. Otherwise, bearings will be pressed apart and damaged by bolts.



Fig. 6-29



Fig. 6-30

The illustrations show the wide border of the ball bearing on the outside of the ball race ① and the narrow ball bearing edge on the inside ②.

1. Clean and degrease inner surface of housing and outer diameter of new bearing.
- 2.



Shaft retaining compound can cause damage to varnish and bearing parts

- Apply only a small trace of shaft retaining compound.
- Make sure shaft retaining compound does not touch varnished parts or sealing ring.

Apply shaft retaining compound to outer ring of ball bearing.

3. Make sure you insert ball bearings exactly as described above.
Thicker inner bearing ring must face outwards.
4. Move bearing 2–3 times to distribute the glue between bearing and housing.
5. Apply shaft retaining compound to second bearing.
Check that thicker inner bearing ring faces outwards.
6. Install bearing on fork, pay heed to the warnings above.
7. Make sure that washers are correctly replaced.
8. Insert fork into frame.
After installation, castor should rotate freely but bearings should have no play.
9. Tighten nut with 16 Nm.
10. Loosen nut, and tighten again with torque wrench.
11. Install plastic cap.

6.7.11 Replacing Drive Wheel Hub



Risk of Damage

Collisions can be caused if the adjusting washers are removed during fitting work to the drive wheels.

- Adjusting washers are often fitted between the drive shaft and the wheel hub to even out tolerances. If these adjusting washers are removed and not replaced again, collisions can be caused.
- Always replace the adjusting washers exactly as they were before you started dismantling.



- Torque wrench with 19 mm socket wrench
- Flat screwdriver
- Mounting kit

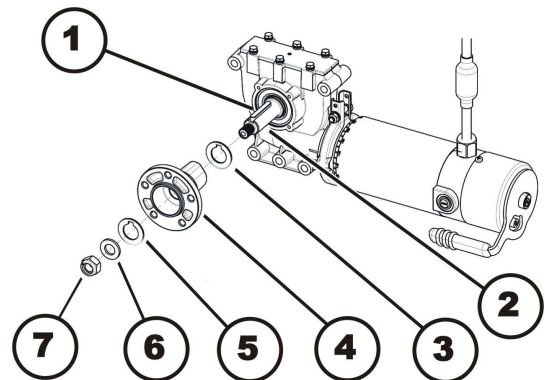


Fig. 6-31

Removing Drive Wheel Hub

1. Remove hub shroud with screwdriver.
2. Loosen and remove nuts (7).
3. Remove washer (6).
4. Remove shim ring (5).

5. Pull wheel hub (4) off of axle (2).
6. Remove shim ring (3).
7. Remove feather key (1) from axle.

Installing Drive Wheel Hub



CAUTION!

Risk of Injury if Wheels Come Off

If drive wheels are insufficiently attached during assembly, they can come off during driving.

- Tighten nuts to 70 Nm when mounting drive wheel hubs.
- Always use new nuts with undamaged coating.
- Ensure that clamping parts are intact.

1. Install parts in reverse order.
2. Use a thin film of lubricant to replace the wheel hub on axle.

6.8 Shrouds

6.8.1 Rear Shroud

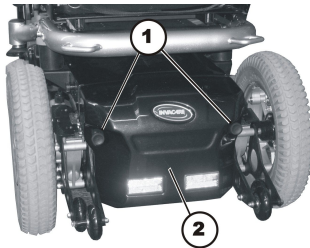


Fig. 6-32

Removing Rear Shroud

1. Loosen and remove left and right screws (1) on rear shroud (2).
2. Carefully pull rear shroud backwards and off.
3. On models with LED lighting system / rear lights in rear shroud: Pull both of the rear light plugs off of lighting circuit board.

Installing Rear Shroud

1. On models with LED lighting system: Plug both of rear light plugs back into lighting circuit board.
2. Push rear shroud over battery box from back. Pay attention to power cables while doing so.
3. Tighten both screws hand-tight.

6.8.2 Middle shroud

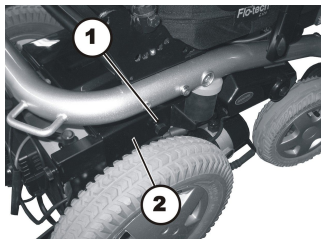


Fig. 6-33

Removing Middle Shroud

1. Remove rear shroud. See 6.8 Shrouds, page 28.
2. Loosen two screws (1) on left and right sides of mobility device.
3. Pull shroud towards rear and out of mobility device.

Installing Middle Shroud

1. Push shroud into mobility device from rear.
2. Make sure that cables that run from battery box to seat are lying in recesses provided on front edge of shroud.
3. Tighten both screws hand-tight.

6.8.3 Side Shroud



- 4 mm Allen wrench

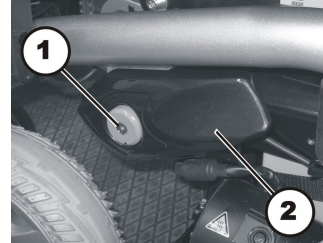


Fig. 6-34

Removing Side Shroud

1. Loosen screw (1).
2. Remove shroud (2).

Installing Side Shroud

1. Install parts in reverse order.

6.8.4 Front Shroud



- 4 mm Allen wrench
- 5 mm Allen wrench
- 10 mm Allen wrench
- 11 mm socket wrench
- 13 mm socket wrench
- 13 mm open-ended wrench
- 19 mm open-ended wrench
- 36 mm open-ended wrench
- 24 mm box wrench
- Torque wrench 20 – 200 Nm
- Wooden blocks

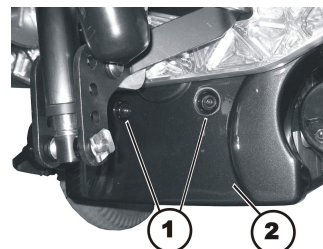


Fig. 6-35

Removing Front Shroud

1. Remove double bearing of the Dual Swing Technology (D.S.T.). See 6.5.2 Replacing Double Bearing of Dual Swing Technology (D.S.T.), page 16.
2. Loosen both screws.
3. Remove screws, including washers.
4. Remove shrouds (2) towards front.
5. Replace shroud.

Installing Front Shroud

1. Install parts in reverse order.

6.8.5 Replacing Front Fender (Single-Sided Fork)



CAUTION!
Risk of Crushing to Hands and Feet by Weight of Mobility Device

- Pay attention to hand and feet.
- Use proper lifting techniques.



CAUTION!
Risk of Uncontrolled Movement of Mobility Device

- Turn off power supply (ON/OFF key).
- Engage drive.
- Before raising mobility device, secure wheels by blocking them with wedges.
- Prevent the mobility device tipping by propping it up on a wooden block which is long and wide enough under the battery case. If the wooden block is too short or too high, the mobility device can still tip.



- 4 mm Allen wrench
- 24 mm socket wrench
- 24 mm open-ended wrench
- Flat screwdriver
- Oblong wooden blocks, at least 14 x 14 x 30 cm
- Medium-strength thread locking adhesive (Loctite 243 or similar)
- Heat gun

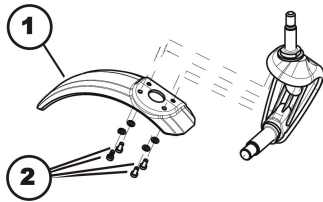


Fig. 6-36

1. Lift mobility device on one side and place wooden block underneath it so that front wheel is off ground and can rotate freely. Use proper lifting techniques.
2. Remove front wheel. See 6.7.8 *Replacing Castor Wheels on Single-Sided Fork*, page 25.

Removing Fender

1. Loosen and remove screws (2) together with washers.
2. Replace fender (1).

Installing Fender

1. Install parts in reverse order.

6.8.6 Replacing Fender (Double-Sided Fork)



- Vice
- Cordless drill
- 4 mm drill
- Flat screwdriver
- Drift pin
- Rivet gun
- 30 mm ring wrench
- Hammer

1. Place fork in vice.
- 2.

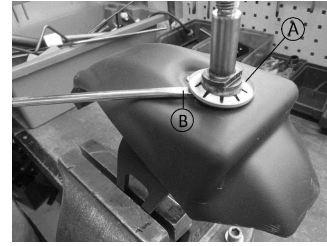


Fig. 6-37

Pry off starlock washer (A) with flat screwdriver (B).

3.

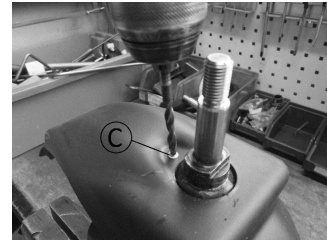


Fig. 6-38

Drill open rivet (C).

4.

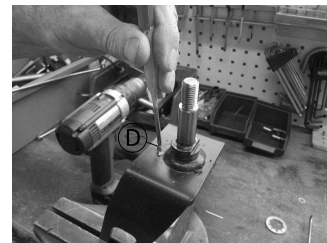


Fig. 6-39

Drift out rivet with drift pin and hammer.

5. Replace fender.

6.



Fig. 6-40

Rivet fender to front fork.

7.



Fig. 6-41

Install starlock washer with wrench and hammer.

6.8.7 Replacing Rear Fender



- 6 mm Allen key

Removing Fender

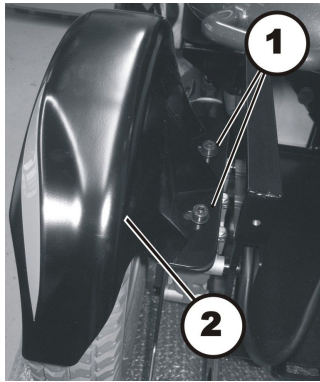


Fig. 6-42

1. Loosen and remove screws (1) and washers.
2. Remove fender (2).

Installing Fender

1. Replace fender.
2. Install parts in reverse order.

6.9 Controls

6.9.1 Replacing Power Module

When replacing the power module or remote, take into account the final selection of the drive program. See 6.9.6 *Drive Program Selection After Component Replacement*, page 31.

Different combinations of power modules and remotes can be fitted to the mobility device. Power modules are described in earlier revisions of this service manual or in the LiNX service manual.



CAUTION!

Any changes to drive program can affect driving characteristics and tipping stability of mobility device.

- Changes to drive program may only be carried out by qualified technicians.
- Invacare can only give a warranty for safe mobility device driving behaviour - especially tipping stability - for unaltered standard drive programs.



All power modules are delivered with a standard drive program. If you have made any customer-specific modifications to the drive program, these must be adapted after the installation of the new power module.



- 8 mm socket wrench
- To adapt the drive program: programming software or hand programming device and system installation manual, available from Invacare.

Removing Power Module

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8.1 *Rear Shroud*, page 28.
3. Take exact note of positions of all cables and the sockets that they are connected to. Mark the connectors and sockets or take a photograph with a digital camera.

4.

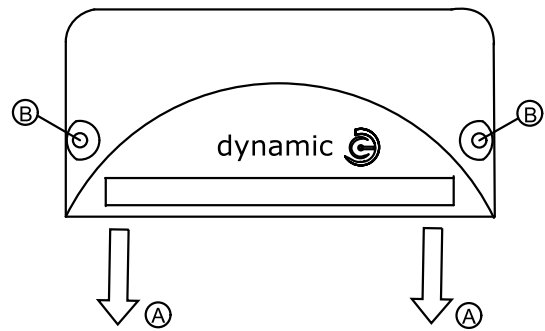


Fig. 6-43

Remove plugs (A) from power module.

5. Loosen and remove screws (B).
6. Remove power module.

Installing Power Module

1. Replace power module.
2. Install parts in reverse order.



For details on cable routing, see LiNX service manual.

3. Update drive program if a new software version is available. See 6.9.5 *Updating Software*, page 31. Select driving program. See 6.9.6 *Drive Program Selection After Component Replacement*, page 31.
4. Plug all free slots with a suitable covering cap.
5. Adapt drive program using programming software if necessary.
6. If LiNX system is used, perform calibration process. See *Suggested programming procedure* in LiNX service manual.
7. Test all functions.

6.9.2 Replacing Actuator Module



- 7 mm socket wrench
- Size 2 Phillips screwdriver

Removing Actuator Module

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8 *Shrouds*, page 28.
3. Take exact note of positions of all cables and the sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
4. Disconnect plugs from actuator module (A).
5. Loosen both screws with a Phillips screwdriver.
6. Replace actuator module.

Installing Actuator Module

1. Install parts in reverse order.
2. Reconnect all cable connectors to their former positions.
3. Plug all free slots with a suitable protective cap.
4. Test all functions.

6.9.3 Replacing G-Trac Sensor



- 10 mm wrench

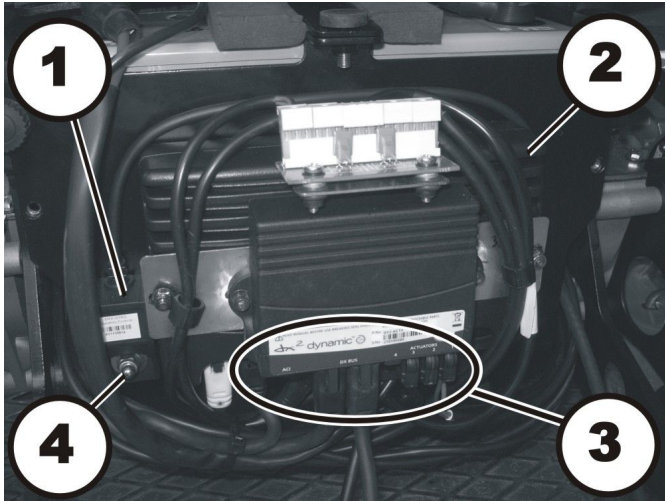


Fig. 6-44

Removing G-Trac Sensor

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8.1 *Rear Shroud*, page 28.
3. Take exact note of positions of all cables and the sockets that they are connected to. Mark the connectors and sockets or take a photograph with a digital camera.
4. Disconnect plug of G-Trac sensor (1) from power module (3).
5. Loosen nut (4) and push G-Trac sensor upwards.
6. Pull G-Trac sensor backward and out.

Installing G-Trac Sensor

1. Insert square-end piece into slot provided for this purpose.
2. When installing G-Trac sensor, make sure it is positioned exactly vertical.
3. Reconnect all cable connectors to their former positions.
4. Test all functions.

6.9.4 Replacing Operating Hour Counter



- Size 2 Phillips screwdriver
- 7 mm open-ended wrench

Removing Operating Hour Counter

Operating hour counter is located in side shroud.

1.



Fig. 6-45

Disconnect plug-in connection of operating hour counter (1) from drive motor.

2. Remove side shroud. See 6.8.3 *Side Shroud*, page 28.
3. Detach operating hour counter from side shroud.

4.

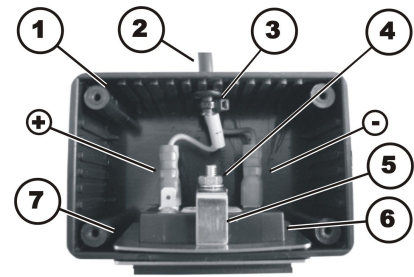


Fig. 6-46

Disconnect plugs (+) and (-).

5. Remove nut (4) including locking washer.
6. Pull operating hour counter (6) forwards out of shroud (1). Pay attention to mounting bracket (5) and retaining frame (7).
7. Replace operating hour counter.



CAUTION!

Risk of Damage

Property damage can result if counter is wrongly connected. If plus and minus wires are connected the wrong way, it will damage electronic components of operating hour counter.

– Make sure cable is connected correctly.

Installing Operating Hour Counter

1.

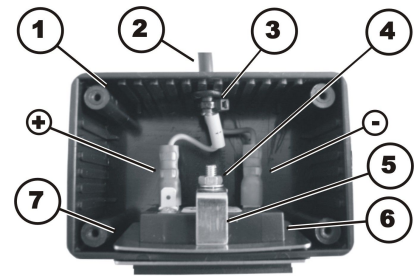


Fig. 6-47

Install parts in reverse order.

2. Connect plug of blue wire (-) to plug contact of operating hour counter which is marked with a "2".
3. Blue wire is additionally marked with a minus symbol.
4. Connect plug of brown wire (+) to plug contact of operating hour counter which is marked with a "1".
5. The blue wire is additionally marked with a sleeve, which has a plus symbol on it.
6. Install parts in reverse order.

6.9.5 Updating Software



For LiNX, see LiNX service manual. For ACS2, see revision 9 of this service manual.

6.9.6 Drive Program Selection After Component Replacement

The drive program is saved in the remote, and also in the power module. If one of these two components is replaced, the system must be told which of the components has not been replaced so that it knows which contains the current controller profile.



The system allows normal usage of the mobility device after component replacement only if the profile is selected afterwards.

 For details, see corresponding remote manual.

6.10 Batteries



CAUTION!

Injury hazard and possible material damages if batteries are handled improperly

The installation of new batteries may only be carried out by authorised specialists.

- Observe the warning information on the batteries.
- Only use battery versions stated in the specifications.



CAUTION!

Fire and burns hazard if battery terminal is bypassed

- Take great care to ensure that the battery terminals are never short-circuited with tools or mechanical mobility device parts.
- Ensure that the battery terminal caps have been replaced if you are not working on the battery terminals.



CAUTION!

Risk of crushing

Batteries can be extremely heavy. This results in injury hazards to your hands.

- Handle the batteries with care.
- Ensure that batteries do not fall to the ground when removed from chassis.
- Pay attention to hands.
- Use proper lifting techniques.



WARNING!

Burn hazard

Injury hazard due to discharged acid.

- Always wear acid-proof protective gloves when handling batteries.
- Always wear protective goggles when handling batteries.

What to do if acid is discharged

- Always take clothing which has been soiled by or dipped in acid off immediately!
- Rinse any areas of your skin which has come into contact with battery acid off immediately with plenty of water!

If contact with eyes is made

- You should also consult an eye specialist immediately afterwards!



When removing, take care of small parts such as screws and washers. Put all small parts down so that they can be installed in correct sequence.

6.10.1 Replacing Batteries



- 11 mm socket wrench

Removing Batteries

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8.1 *Rear Shroud*, page 28.

3.

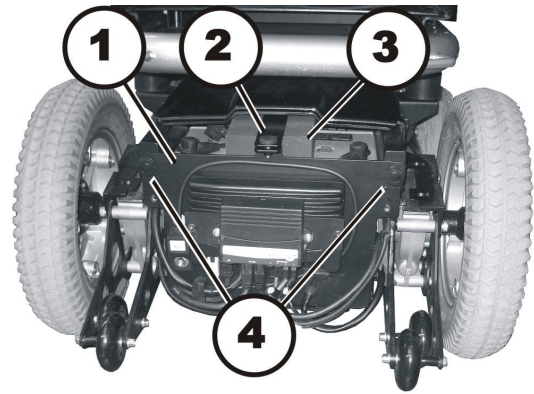


Fig. 6-48

Disconnect battery cable from power module.

4. Loosen and remove screws (4).
5. Loosen and remove screws (2).
6. Turn rear shroud (1) down along with power modules.
- 7.

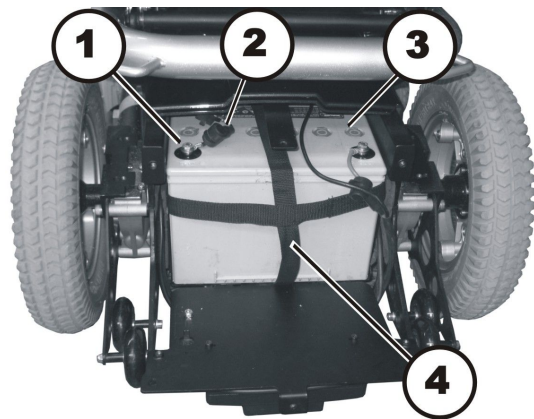


Fig. 6-49

Pull foam block (3) backwards out of battery box.

8. Pull off terminal caps (2) of both battery terminals (1).
9. Loosen and remove battery terminal screws.
10. Remove battery cable.
11. Pull battery (3) out onto rear shroud by its belt (4).
12. Remove battery.
13. Pull second battery towards you by its belt and repeat previous steps.

Installing Batteries

1. Install batteries in reverse order.
2. Make sure battery box sockets and plugs are correctly installed. A diagram showing how to connect battery terminals correctly can be found in rear shroud.

6.10.2 General Instructions on Handling the Batteries

- Never mix and match different battery manufactures or technologies, or use batteries that do not have similar date codes.
- Never mix gel with AGM batteries.
- The batteries reach their end of life when the drive range is significantly smaller than usual. Contact your provider or service technician for details.
- Always have your batteries installed by a properly trained mobility device technician or a person with adequate knowledge. They have the necessary training and tools to do the job safely and correctly.

6.10.3 How to Handle Damaged Batteries Correctly



CAUTION!

Corrosion and burns from acid leakage if batteries are damaged

- Remove clothes that have been soiled by acid immediately.

After contact with skin:

- Immediately wash affected area with lots of water.

After contact with eyes:

- Immediately rinse eyes under running water for several minutes; consult a physician.

- Always wear safety goggles and appropriate safety clothing when handling damaged batteries.
- Place damaged batteries in an acid-resistant receptacle immediately after removing them.
- Only ever transport damaged batteries in an appropriate acid-resistant receptacle.
- Wash all objects that have come into contact with acid with lots of water.

Disposing of dead or damaged batteries correctly

Dead or damaged batteries can be given back to your provider or directly to Invacare.

6.10.4 Checking and Replacing Main Fuse



CAUTION!

Risk of fire

A short circuit can cause extremely high currents which can result in spark formation and fire.

- Always use an original strip fuse with the approved amperage.
- If the main fuse has blown, first rectify the cause before fitting a new one.



CAUTION!

Risk of fire and burns

Fitting incorrect strip fuse causes fire hazard.

- Only fix strip fuses in sequence shown in image below.

– Tighten nuts with 3.3 or 3.5 Nm.

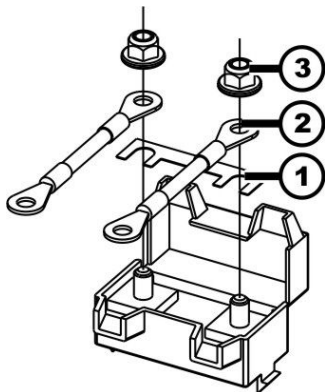


Fig. 6-50 Correct sequence of fitting original strip fuse

1	Strip fuse
2	Ring terminal
3	DIN 6923 nut



- 8 mm socket wrench
- 11 mm socket wrench
- 80 A strip fuse
- Flat screwdriver
- Torque wrench 0-20 Nm (or similar)



If the fuse holder is damaged, you can replace it completely with the battery cables.

Removing Main Fuse

1. Turn off electronics on remote.
2. Remove rear battery. See 6.10 Batteries, page 32.
3. Fuse holder is located on top of rear battery.
- 4.

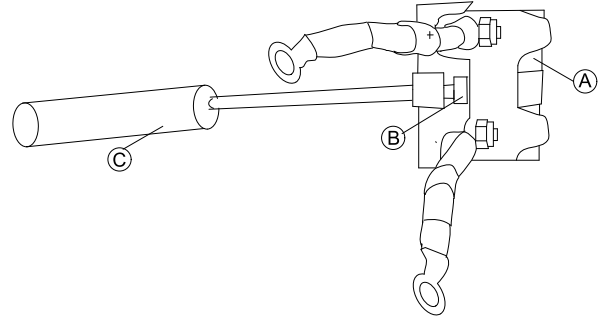


Fig. 6-51

Pry open snap hook B with screwdriver C. Fuse holder shroud A is open.

5. If strip fuse has blown, you must first ascertain and rectify the cause of the fault.
6. Main fuse may only be replaced once fault has been rectified.



Older fuse holder versions may be locked with a cable tie. If so, cut open cable tie to access fuse strip.

7.

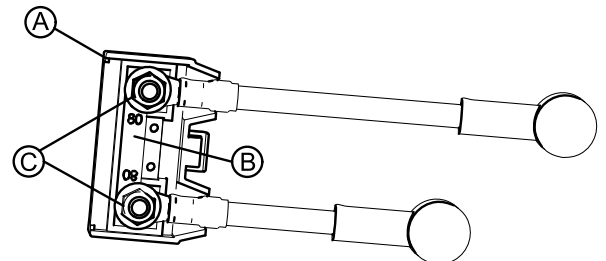


Fig. 6-52

Remove strip fuse nuts C.

8. Remove strip fuse.

Installing Main Fuse

1. Replace strip fuse.
2. Install parts in reverse order.



Make sure to press two parts of fuse holder shroud together until it snaps.



If older fuse holder is used, lock fuse holder with UL94V0 cable tie.

3. Test all functions.

6.10.5 Checking Cables

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8 Shrouds, page 28.
3. Remove batteries. See 6.10 Batteries, page 32.

4. Check all cables for visible damage, crushing points or abrasion points.
5. Replace damaged cables.
6. Pull on each plug carefully. The plug must not come out of its socket when pulled on lightly.
7. If a plug is loose, apply slight pressure to push plug into socket. The plug must snap in place securely.
8. Check that plug is firmly attached to its socket.
9. Install parts in reverse order.
10. Test all functions.

6.11 Lighting Unit

6.11.1 Replacing Headlight (LED Light)

 Replacing an individual LED is not possible. If there is a defect, replace the entire front headlight.



- 7 mm wrench
- 3 mm Allen key
- Oblique pliers
- Tie wraps

Removing Headlights



Fig. 6-53

1. Turn off electronics on remote.
2. Remove rear and the middle shrouds. See 6.8 Shrouds, page 28.



Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.

3. Disconnect plug of headlight from lighting circuit board (PCB).
4. Pull headlight cable out of wheelchair. If necessary, also remove tie wraps.
5. Remove front headlight plug from lighting PCB.
6. Free cable or remove any tie wraps.
7. Loosen nut (2).
8. Remove headlight (1) from lamp holder (3).

Installing Headlights

1. Install parts in reverse order
2. Test all functions.

6.11.2 Replacing Front Lamp Holder (LED Light)



- 7 mm wrench
- 3 mm Allen key
- TX25 screwdriver
- Oblique pliers
- Tie wraps

1.



Fig. 6-54

Loosen nut (2) and remove.

2. Remove front headlight (1) from lamp holder (3) and place it carefully to the side.
- 3.



Fig. 6-55

Undo and remove screws (4) with a TX25 screwdriver.

4. Replace lamp holder (3).
5. Install parts in reverse order.
6. To complete, check all vehicle functions.

6.11.3 Replacing Rear Light (LED Light)



Replacing an individual LED is not possible. If there is a defect, replace entire rear light.

Removing Rear Light

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8 Shrouds, page 28.
- 3.

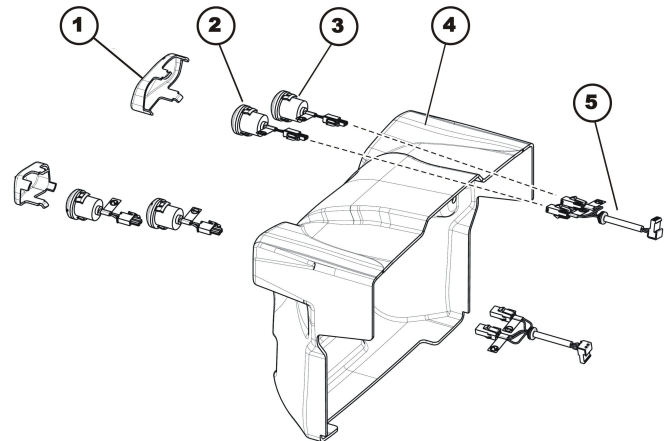


Fig. 6-56

Press clips of rear light lens (1) together slightly.

4. Pull off rear light lens carefully of the rear shroud (4).
5. Disconnect plug of rear light (2) and direction indicator (3) from rear light cable (5).
6. Press clips of rear light lens or direction indicator together slightly.
7. Pull corresponding light towards rear and out of rear shroud.
8. Replace defective part.

Installing Rear Light

1. Install parts in reverse order.
2. Pay attention to markings on plugs of rear light cable, rear light and direction indicator.
3. Test all functions.

6.11.4 Replacing Light Bulbs (Conventional Lighting System)



- Size 2 Phillips screwdriver

1.

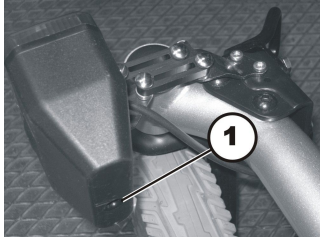


Fig. 6-57

Loosen screw (1) on back of headlight / direction indicator combination.

2. Remove glass.
3. Replace defective light bulb.
4. Reposition cap and tighten screw hand-tight.

6.11.5 Replacing Headlights (Conventional Lighting System)



- Size 2 Phillips screwdriver
- Side cutting pliers
- Tie wraps

Removing Headlights

1. Turn off electronics on remote.
2. Remove rear and middle shrouds. See *6.8 Shrouds*, page 28.
3. Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
4. Disconnect plug (2) of headlight from the lighting circuit board (1).
5. Pull headlight cable out of mobility device. If necessary, also remove tie wraps.
- 6.

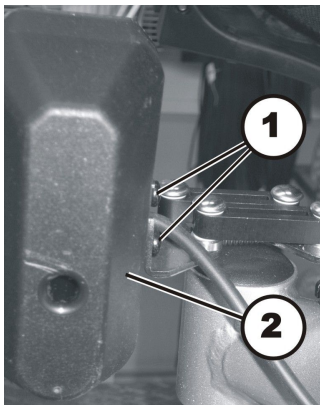


Fig. 6-58

Loosen both screws (1).

7. Detach headlight (2) from lamp holder.
8. Replace headlight.

Installing Headlights

1. Install parts in reverse order.
2. Install cables carefully and secure them with tie wraps.

3. Tighten screws hand-tight.
4. Test all functions.
5. Perform an approximate adjustment of the headlight using the ratchet plate as a guide. The final adjustment can be performed by the user according to user manual.

6.11.6 Replacing Lamp Holder (Conventional Lighting System)



- TX25 Torx wrench
- Size 2 Phillips screwdriver

Removing Lamp Holder

1.

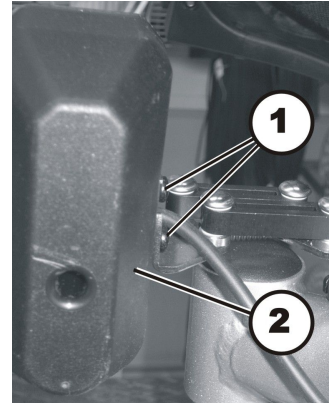


Fig. 6-59

Loosen both screws (1).

2. Detach headlight (2) from lamp holder.
3. Carefully put headlight aside on cable.
- 4.

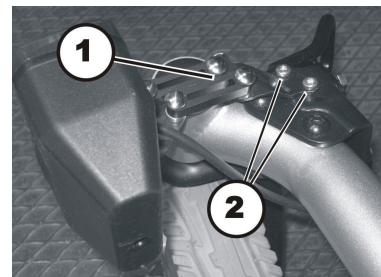


Fig. 6-60

Loosen both screws (2).

5. Remove lamp holder (1).
6. Replace lamp holder.

Installing Lamp Holder

1. Install parts in reverse order.
2. Tighten screws hand-tight.
3. Test all functions.

6.11.7 Replacing Rear Bulb (Conventional Lighting System)



- Size 2 Phillips screwdriver

Removing Rear Bulb

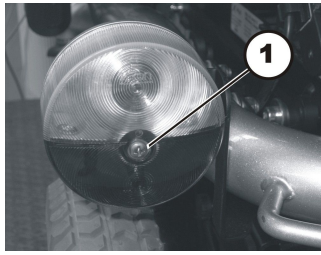


Fig. 6-61

1. Loosen screw (1) in glass.
2. Remove glass.
3. Replace defective bulb.

Installing Rear Bulb

1. Install glass and tighten the Phillips screw finger-tight.
2. Test all functions.

6.11.8 Replacing Rear Light (Conventional Lighting System Until 08/2014)

-
-  • 8 mm socket wrench
-

Removing Rear Light

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8 Shrouds, page 28.
3. Take exact note of the positions of all cables and the sockets that they are connected to. Mark the connectors and sockets or take a photograph with a digital camera.
- 4.

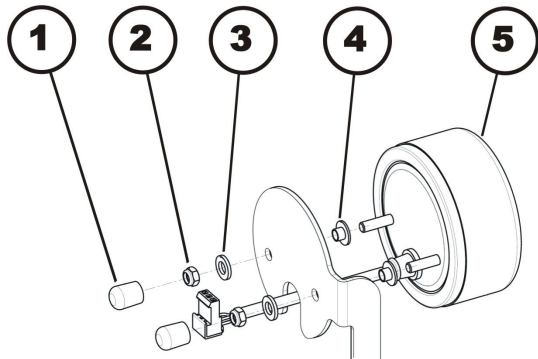


Fig. 6-62

Disconnect cable of rear light from the lighting circuit board.

5. Remove covering caps (1).
6. Loosen both nuts (2).
7. Remove nut and washers (3).
8. Pull rear light (5) towards the rear and off and remove both bushings (4).

Installing Rear Light

1. Install parts in reverse order.
2. Tighten screws hand-tight.
3. Test all functions.

6.11.9 Replacing Rear Light (Conventional Lighting System Starting 08/2014)

-
-  • 8 mm socket wrench
-

Removing Rear Light

1. Turn off electronics on remote.
2. Remove rear shroud. See 6.8 Shrouds, page 28.
3. Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
- 4.

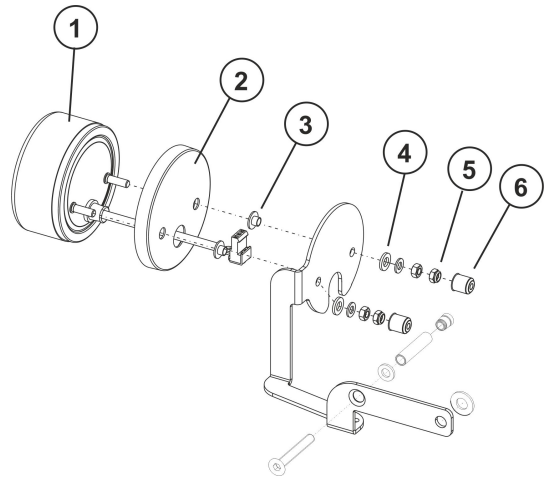


Fig. 6-63

Disconnect cable of rear light from lighting circuit board.

5. Remove both covering caps (6).
6. Loosen four nuts (5).
7. Remove nuts and washers (4).
8. Pull rear light (1) towards rear and remove both bushings (3) including lamp protector (2).

Installing Rear Light

1. Install parts in reverse order.
2. Tighten screws hand-tight.
3. Test all functions.

6.11.10 Replacing Rear Lamp Holder (Conventional Lighting System Until 08/2014)

-
-  • Size 2 Phillips screwdriver
• 8 mm socket wrench
• 4 mm Allen wrench
• 5 mm Allen wrench
-

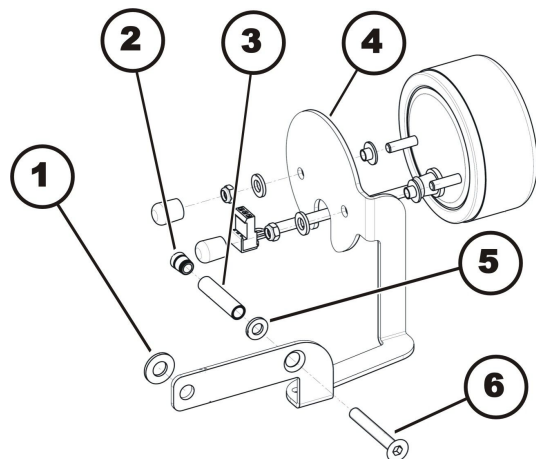


Fig. 6-64

Removing Rear Lamp Holder

1. Remove complete rear light.
2. Loosen and remove screw on seat frame that goes through drill hole of light bracket.
3. Remove screw. Pay attention to distance washer (1).
4. Loosen and remove screw (6). Pay attention to distance washer (5) and distance tube (3).
5. Replace lamp bracket (4).

Installing Rear Lamp Holder

1. Install parts in reverse order.
2. Test all functions.

6.11.11 Replacing Rear Lamp Holder (Conventional Lighting System Starting 08/2014)



- Size 2 Phillips screwdriver
- 8 mm socket wrench
- 4 mm Allen wrench
- 5 mm Allen wrench

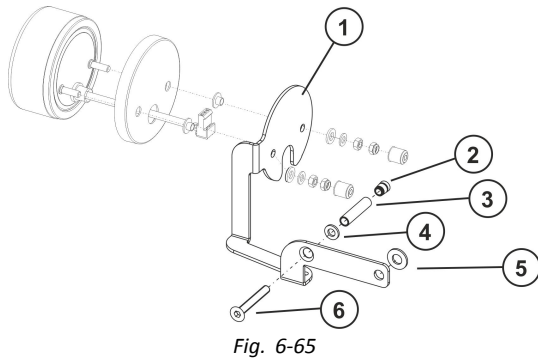


Fig. 6-65

Removing Rear Lamp Holder

1. Remove rear light.
2. Loosen screw on seat frame that goes through drill hole of light bracket.
3. Remove screw. Pay attention to the distance washer (5).
4. Loosen screw (6).
5. Remove screw. Pay attention to distance washer (4) and distance tube (3).
6. Replace lamp bracket (1).

Installing Front Lamp Holder

1. Install parts in reverse order.
2. Test all functions.

6.12 Seating

- This manual refers to configurations with Modulite seat system. Older specifications (for example Flex2 seat system) have been described in revision 15 of this service manual.
- For seat systems, refer to the corresponding manual.

6.12.1 Replacing Tilt Module



WARNING!

Risk of Crushing

The seat/seat support is very heavy. Risk of injury to hands and feet.
– Use proper lifting techniques



- 10 mm Allen wrench
- 13 mm open-ended wrench
- 24 mm open-ended wrench
- 24 mm box wrench
- Side cutting pliers
- Tie wraps

1. Remove legrests.
2. If possible, tilt seat back as far as it will go.
3. Turn off electronics on remote.
4. Remove rear and middle shrouds. See 6.8 Shrouds, page 28.
5. Take exact note of positions of all cables and sockets that they are connected to. Mark connectors and sockets or take a photograph with a digital camera.
6. Disconnect plug of actuator to be tested from actuator module.
7. Pull actuator cable out of mobility device. If necessary, also remove tie wraps.
8. Under seat (B) loosen and remove four screws (A).
- 9.

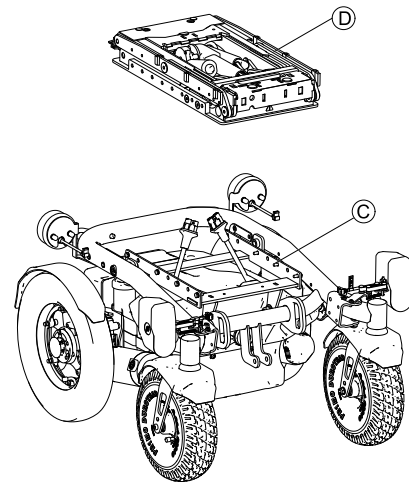


Fig. 6-66

Remove lifter © from mobility device frame © and replace it.

10. Install parts in reverse order.
11. Test all functions.

6.12.2 Replacing Lifter



- For lifter with old seating systems, see revision 15 of this service manual.
- For lifter with Modulite seat system, see below or Modulite service manual.

6.12.3 Replacing Lifter/Tilt Module



CAUTION!

Risk of Crushing

The seat/seat support is very heavy. Risk of injury to hands and feet.
– Use proper lifting techniques.



- 5 mm Allen key
- 6 mm Allen key
- 6 mm wrench
- Side cutting pliers
- Tie wraps

- i** Take careful note of exact position of seat. Mark position it is mounted in, angle and so on. If necessary, make photographs with a digital camera. Any modification or adjustment of seat affects center of gravity of mobility device.

Removing Lifter/Tilt Module

1. If possible, raise lifter to highest position.
2. If possible, tip wheelchair with tilt module as far backwards as it will go.
3. Turn off electronics.
- 4.

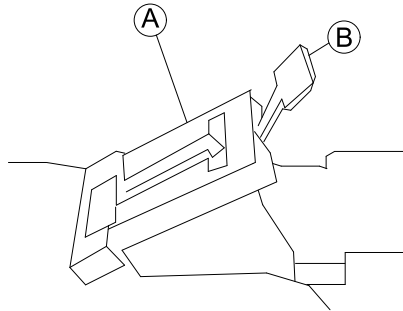


Fig. 6-67

5. Open power supply chain of lifter:
 - a. Flip shroud (A) up.
 - b. Pull flap (B) out of shroud.
 - c. Repeat this procedure link by link.
- 6.

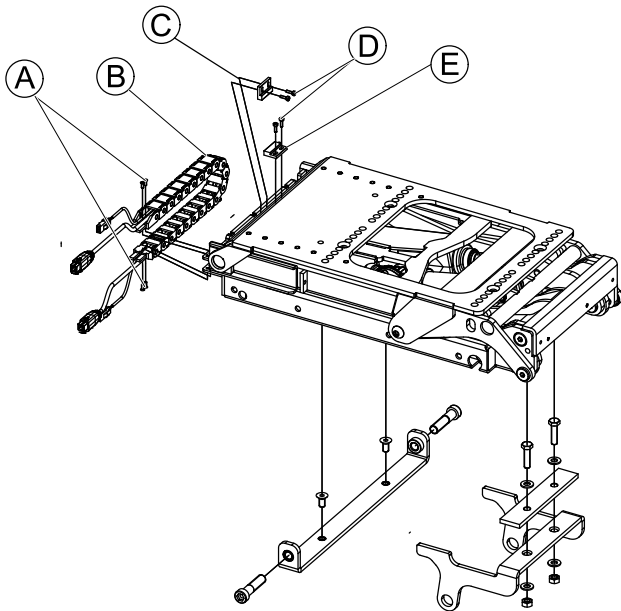


Fig. 6-68

Remove both tie wraps that secure cable at ends of power supply chain (B).

7. Pull cable out of power supply chain.
8. Loosen screws (A) that connect seat and module (B).
9. Remove power supply chain (B).
10. Loosen screws (D).
11. Loosen nuts on sensor (E).
12. Remove magnet (C).
13. Remove sensor (E).
14. Loosen four screws (A) that attach seat (B) to lifter/tilt module.
15. Lift seat up off of lifter/tilt module. Use proper lifting techniques.
16. Disconnect plug from actuator module.
17. Free up all cables so that you can lift seat off.
- 18.

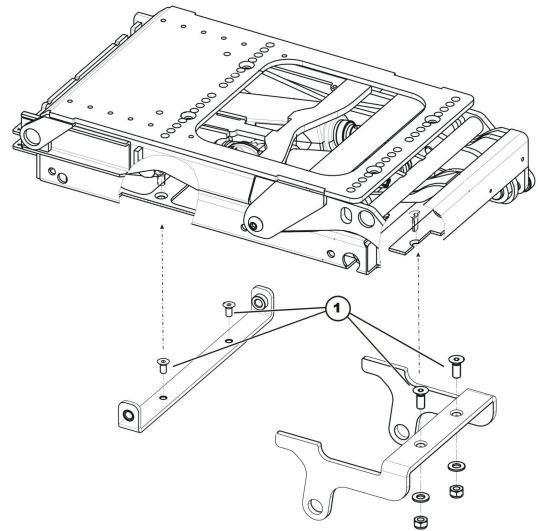


Fig. 6-69

Loosen four screws (1).

19. Lift lifter/tilt module out of frame.

Installing tilt module

1. Install tilt module in reverse order. Make sure that seat tilt mounting brackets are affixed with screws to the top holes in the seat frame brackets.
2. Tighten connecting screws of seat tilt mounting brackets and the seat frame mounting brackets to 18 Nm.
3. When installing cables again, make sure that they are placed in such a way that they cannot be crushed or damaged in any position of the tilt module.
4. Install seat.
5. Install all shrouds again.
6. Test all functions.

7 Accessories

7.1 Accessories List

- Luggage rack
- Cane holder, to be mounted on the right side
- Cane holder, to be mounted on the left side
- Fender for rear wheels
- Swing-away tray
- Hour counter
- Toolkit (incl. bit holder, bits and fork spanners)
- Curb climber



The installation instructions for additional accessories are available at your Invacare specialist provider or directly from Invacare.

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